

Part II - Earthwork and Miscellaneous Construction

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ARTICLE 201 - EXCAVATION CUT

201.1 General.

Excavation Cut shall consist of the loosening, loading, hauling and disposal of all materials of every description encountered in the performance of the work other than specific materials which have been classified and bid upon, including Rock Excavation, Removal of Miscellaneous Structures, and Clearing and Grubbing. This work shall include the removal and disposal of surface and base course and unsuitable materials, the trimming and finishing of the roadway, and maintaining such work in a finished condition until acceptance.

Rock excavation shall include all hard, solid rock in ledges, bedded deposits and unstratified masses and all conglomerate deposits or any other material so firmly cemented as to present all the characteristics of solid rock; which material is so hard or so firmly cemented that, as determined by the Engineer, it is not practical to excavate and remove same without blasting or the use of rippers. Rock excavation shall also include all rock boulders necessary to be removed having a volume of one cubic yard (27 cubic feet) or more. Rock excavation shall not apply to plain or asphalt bound bases or surface courses of macadam, gravel, or broken stone.

201.2 Construction Methods.

201.2(a) Excavation Cut.

All excavation as shown on the accompanying cross sections and plans shall be done by the Contractor to the line and grade established by the Engineer. All topsoil and organic materials shall be stripped from the project as shown on the cross sections, and as directed by the Engineer. All earth subbase shall be compacted in accordance with the requirements for Standard Compaction, Section 202.3. The finished grade in the terrace shall be a straight line grade between the top of the curb and the top of the outside edge of the sidewalk. The Contractor shall make all major excavation of existing material in the area between the curb line and the property line before curb and gutter is installed.

All excavation terminating on clayey soils shall be accomplished with a backhoe equipped with a cleaning bucket. No rubber tire equipment shall be allowed on a subgrade terminating on clayey soils except for the purpose of test rolling as directed in Section 201.5.

No mechanical equipment or vehicles will be allowed over or on concrete curb and gutter, concrete sidewalk and concrete driveway aprons for at least seven (7) days after pouring of said structures or per Subsection 301.8(c), whichever is sooner; any damage caused by the Contractor shall be removed and replaced at the Contractor's expense. No material either from or for the area back of the curb line shall be dumped or shoved onto new asphalt pavement for rehandling by mechanical equipment.

Concrete curb and gutter, concrete sidewalk, concrete driveway aprons and pavements damaged or dislocated in line or elevation or both by the Contractor in the work of excavating, filling, rolling and grading shall be replaced by the Contractor immediately at the Contractor's expense. The Contractor shall operate equipment in such a manner that equipment tires or tracks do not discolor, mark, and damage existing curb and gutter, sidewalk or pavements. The Contractor shall take all necessary precautions to protect existing trees in the terrace. When the trees are to be removed, they shall be so designated by the Engineer and payment made as described under Clearing and Grubbing.

The Engineer reserves the right to order additional excavation, when conditions of the subsoil require such extra work. The additional excavation shall be measured in the field and calculated from those measurements. Unless included as a bid item, payment for additional excavation shall be made on the basis of the unit price bid per cubic yard of Excavation Cut. Except when ordered by the Engineer, if the subbase has been undercut by the Contractor, then the Contractor shall, at no expense to the City, return the subbase under the roadway, curb and gutter and sidewalk to the correct grade with compacted crushed stone as directed by the Engineer.

Unless otherwise specified, the Contractor shall dispose of all excess excavation cut, broken concrete, and debris at a site to be provided by the Contractor at no additional cost to the City. When a point of disposal of excess excavation cut is specified in the contract, then all excess excavation cut shall be the property of the City and shall be hauled to and dumped and spread at the point of disposal noted in the contract to the satisfaction of the Engineer. All costs of disposal of excess excavation cut shall be included in the unit price bid for Excavation Cut. When directed by the Engineer, the Contractor shall dispose of excess excavation at a point of disposal other than that noted in the contract. Where the length of haul is decreased the City shall deduct \$0.20 per cubic yard per mile from the final payment for each cubic yard so disposed. When the length of haul is increased, the City shall add \$0.20 per cubic yard per mile to the final payment for each cubic yard so disposed. There shall be allowed a minimum length of haul of four miles for the determination of the increase or decrease of the length of haul. When excess excavation is delivered to private properties or other sites by the Contractor without the Engineer's permission, then the City shall deduct seven dollars (\$7.00) per cubic yard from final payment for each cubic yard so disposed. The Contractor shall dispose of stones, broken rock and boulders at no cost to the City.

During construction, the roadway, ditches and channels shall be maintained in a well drained condition at all times by keeping the excavation areas and embankments sloped to the approximate section of the ultimate earth grade. Blading or leveling operations will be required when placing embankments and during the process of excavation except when such excavation is in ledge rock or areas where leveling is not practical or necessary. If it is necessary, in the prosecution of the work, to interrupt existing surface drainage, sewers, or under-drainage, temporary drainage shall be provided until permanent drainage work is completed. The construction of all temporary drainage installations shall be considered as incidental to the construction of the work. The Contractor shall be responsible for and shall take all reasonable and necessary precautions to preserve and protect all existing tile drains, sewers, and other sub-surface drains, or parts thereof, which in the judgment of the Engineer may be continued in service without change. Any and all damages to such facilities resulting from negligence or carelessness on the part of the Contractor's operations shall be repaired at the Contractor's expense.

All suitable material removed from excavation may be used in the construction of the terraces, as far as practicable, and at such other places as shown on the plans. All excavated slopes or areas and all embankment slopes or areas, designated to be covered with topsoil, shall be undercut or underfilled to the necessary depth to provide for the specified amount of topsoil to be placed and finished to the required grade lines and section. Excavating shall be so performed as to avoid removing or loosening any material outside the required slopes, and any such material which may be removed or loosened shall be replaced and thoroughly compacted to the required cross section. All intersecting roads, approaches, entrances and driveways shall be graded as shown on the plans or as laid out in the field by the Engineer. The work of constructing intersections and private entrances, trimming shoulders and slopes, finishing and blading the earth subgrade and completing the ditches to proper alignment, grade and cross section shall follow the rough grading closely. Grading operations shall not be performed to the detriment of the work of trimming and finishing the roadway and blading and

maintaining the roadbed and earth subgrade. The area of erosive land exposed to the elements by the grading operations at any one time shall be subject to the approval of the Engineer and the duration of such exposure prior to final trimming and finishing of the area shall be as short as practicable. Construction in and adjacent to storm sewers, rivers, streams, lakes, or other waterways shall be performed in such a manner as to avoid washing, sloughing or deposition of materials into such waterways which would obstruct or impair the flow thereof thus endangering the roadway or stream banks, or which would result in undue or avoidable contamination, pollution or siltation of such waterways. The Engineer shall have full authority to order the suspension of grading and other operations pending the adequate and proper performance of the trimming, finishing and maintenance work or to restrict the area of erosive land exposed to the elements.

The grading, trimming and finishing shall be completed prior to construction of the base course. Adjustment in slopes, to avoid injury to standing trees or to harmonize with existing landscape features, especially at the intersection of cuts and fills, shall be made and the transition to such adjusted slopes shall be gradual. The crests of earth cut banks shall be rounded as indicated on the plans or as directed by the Engineer. All earth slopes shall be constructed to a surface that will merge with adjacent terrain and be in substantial accordance with the cross sections. The horizontal serrated condition of slopes ordinarily left by excavating equipment shall be partially smoothed by means of blading or other operations so the slopes will have a general contour of the required slope but may be slightly rough and irregular. During grading operations and pending placement of base course, the Contractor shall provide continuous maintenance of the entire roadbed and perform all blading and repair work necessary to keep the grade smooth and to the required grade and cross section. Washouts caused by erosion shall be refilled with acceptable material and properly compacted.

No project shall be accepted until all excess mud, terrace dirt, asphalt material, rocks and crushed stone have been removed from the sidewalk, terrace, gutter and pavement. Work days may be charged against the Contractor until all cleanup is complete and to the satisfaction of the Engineer.

Excavation for sidewalks, and driveways and placement of topsoil is not included in excavation cut but shall be subsidiary work to the respective bid items.

The volume of concrete curb and gutter to be removed is included in the total excavation.

The work involved with the placement of fill and select fill materials, obtained on site through excavation cut shall be considered as subsidiary work pertaining to excavation cut. The work shall include the formation, compaction, shaping, sloping, trimming, finishing and maintaining of embankments consisting of fill materials obtained on site and all other work incidental thereto.

The Contractor shall limit the excavation to a maximum of one (1) foot behind the back of curb at all tree locations for a distance of ten (10) feet each way from the trunk of the tree to reduce damage to the root system. All roots over one-half (1/2) inch in diameter that are damaged shall be cleanly cut immediately back of the damaged section on the same day of the excavation. Cuts may be made with an axe, lopping shears or other means which will produce a clean cut. All costs shall be considered incidental to Excavation Cut.

201.2(b) Rock Excavation.

Rock, when encountered in excavation, shall be removed to a depth of six (6) inches below the earth subgrade between the outer limits of the shoulder slopes. In the event design details covering the depth of rock excavation are incorporated in the plans, the work shall conform thereto. When

excavation methods chosen and employed by the Contractor leave undrained pockets in the rock surface, the Contractor shall, at no expense to the City, properly drain such depressions or, when permitted by the Engineer, fill the depressions with approved impermeable material. Excavation of rock cuts shall be performed by such methods and with such equipment that the resulting backslopes conform to the slopes shown on the plans or to the slopes designated by the stakes set for excavation, without creating depressions in or substantial displacement of material outside the lines, limits or slope planes defined by the stakes. The backslopes in rock cut shall be "scaled" to dislodge loose rock, and material so removed shall be disposed of in the manner prescribed for other excavation. The slopes of rock cuts when designated to receive topsoil shall be undercut the necessary depth to provide for placing the specified amount of topsoil and finished to the required section.

201.2(c) Test Rolling Street Sub-Grades and Base Course Preparatory to Paving.

All test rolling shall be on sub-grade, unless test rolling on base course is authorized by the Engineer as provided herein.

The truck shall test roll the section in the presence of the Engineer. Test rolling shall be accomplished in a series of traverses parallel to the centerline of the street. The truck shall traverse in the general location of each lane of the street, but at least two traverses shall be performed in the roadway. (Streets measuring thirty-two (32) feet from face of curb to face of curb shall be considered as having three lanes.)

Additional passes along the traverse, as directed by the Engineer, shall be performed to fix the location of soft or yielding areas. Soft or yielding areas, rolling or wave action of the sub-grade, depressions, transverse cracking and/or alligator cracking resulting from the test roll shall be indicative of an unsatisfactory sub-grade. Such areas shall be repaired, consolidated, and retested as determined by the Engineer.

Unsatisfactory areas in fill sections shall be repaired at the expense of the Contractor. Unsatisfactory areas in cut sections shall be paid for at the contract unit price for excavation undercut.

On private contracts the Developer and the Developer's consulting Professional Engineer may jointly request the Engineer to permit test rolling on the installed base course rather than the sub-grade. On City of Madison contracts the decision to test roll on the installed base course or the sub-grade will be made by the Engineer. The construction methods for test rolling of the installed base course shall be the same as those methods prescribed for testing on the sub-grade, except that the perceptible displacement or yielding of base course shall be considered indicative of an unsatisfactory sub-grade.

201.3 Description.

201.3(a) Under Drain, 6 Inch, Wrapped.

This work shall include all labor, equipment, materials, and incidentals required to install and connect six-inch perforated pipe under drain, wrapped, including open graded base course and geotextile fabric, as shown on the plans or as directed by the Engineer. See the City of Madison Standard Specification for Public Works Construction, Standard Detail Drawing 4.05 for additional information.

All costs associated with the connection of the under drain to the inlet, as shown on the plans or as directed by the Engineer, shall be considered incidental to this item.

The work involved with the placement of the Geotextile Fabric, type SAS as herein provided, and the perforated pipe shall be in accordance with Sections 612 and 645 of the latest edition of the Standard Specifications for Highway and Structure Construction of the State of Wisconsin, Department of Transportation.

201.3(b) Geotextile Fabric, Type SAS (Non-Woven).

This work shall be in accordance with Section 645 of the latest edition of the Standard Specifications for Highway and Structure Construction of the State of Wisconsin Department of Transportation and as herein provided. Geotextile Fabric, Type SAS (Non-Woven) shall be used in undercut areas.

201.3(c) Test Rolling Street Sub-Grades and Base Course Preparatory to Paving.

This work shall be in accordance with the pertinent provisions of Article 201 and 202 of the Standard Specifications, unless revised by the Engineer

201.4 Materials.

201.4(a) Under Drain, 6 Inch, Wrapped.

The geotextile fabric shall comply with the requirements for Geotextile Fabric, Type SAS (Non-Woven).

The Perforated Pipe Under Drain shall comply with the requirements of Section 612.2.5 of the latest edition of the Standard Specifications for Highway and Structure Construction of the State of Wisconsin, Department of Transportation.

The Pipe Wrapping shall comply with the requirements of Section 612.3.2 of the latest edition of the Standard Specifications for Highway and Structure Construction of the State of Wisconsin, Department of Transportation.

Open Graded Base Course shall meet the requirements of size No. 2 of 501.2.5.4.4 of the latest edition of the Standard Specifications for Highway and Structure Construction of the State of Wisconsin, Department of Transportation.

201.4(b) Geotextile Fabric, Type SAS (Non-Woven).

The fabric shall comply with the following requirements:

Test	Method	Minimum Value
Tensile Strength (lbs)	ASTM D-4632	200
Puncture Strength (lbs)	ASTM-4833	95
Apparent Opening Size (U.S. Standard Sieve)	ASTM D-4751	70
Permittivity (Gal/min/ft ²) at 50 mm	ASTM-4491	25

201.4(c) Test Rolling Street Sub-Grades and Base Course Preparatory to Paving.

The Contractor shall furnish a fully loaded tri-axle dump truck for test rolling. The truck shall be equipped with tires used for highway use (non-floatation) with 100 psi or greater inflation pressure.

Test rolling shall be conducted with the “pusher axle(s)” wheels off the roadway. The Contractor shall provide a ticket to document the gross weight of the truck.

201.5 Method of Measurement.

The quantity to be paid for as Unclassified Excavation shall be set forth in the contract plans without measurement thereof. Any modifications to the contract quantity caused by corrections or revisions of the original contract plan, which have been approved by the Engineer, shall be measured in accordance with the applicable section of the Standard Specifications and the contract quantity shall be adjusted accordingly to determine the final pay quantity.

Excavation Cut shall be measured in cubic yards in its original position, computed by the method of average end areas, with no correction for curvature.

Additional excavation, including undercut, shall be measured in the field and the volume in cubic yards shall be computed from those measurements.

Rock Excavation shall be measured in the field, the vertical measurements for determining end areas extending from the surface of the rock to a depth of six (6) inches below the subgrade. Where Rock Excavation is encountered in an area previously included as Excavation Cut, the volume of Excavation Cut shall be reduced by the volume of Rock Excavation.

Boulders and surface stone of one (1) cubic yard or more in volume will be measured individually and the volume computed from average dimensions taken in three directions.

The installation of Under Drain, 6 Inch, Wrapped as described above shall be measured by the lineal foot of completed and accepted work.

Geotextile Fabric, Type SAS (Non-Woven) shall be measured by the square yard of surface area upon which the fabric has been placed and accepted.

Test rolling shall be measured for payment by stations (100 feet) of roadway test rolled.

201.6 Basis of Payment.

The contract price for all Excavation Cut items listed above shall be payment in full for all equipment, tools, labor and incidentals necessary to complete the work of excavation and related work and disposal of materials as specified.

ARTICLE 202 - FILL

202.1 Description.

This item shall consist of furnishing and placing and compacting materials in accordance with these Specifications, the Contract, as shown on the plans and cross sections, or as directed by the Engineer. The work shall be done at the locations and to the lines and grades as shown on the plans or as directed by the Engineer.

202.2 Materials.

202.2(a) Fill.

Fill shall consist of earth which is free from boulders, masonry or other unacceptable materials. Earth containing sod, organic matter or humus shall not be included in this classification. This classification does not include Select Fill and Topsoil.

202.2(b) Select Fill.

Select Fill shall refer to processed or selected natural materials. The material shall consist of sand, a mixture of sand with gravel, crushed stone, or crushed concrete, more generally identified as pit run sand, pit run sand and gravel, crushed stone base course, crusher run crushed stone, and crushed concrete. The gradation of the material shall be such that not less than one hundred (100) percent passes a six (6) inch sieve, not less than eighty-five (85) percent by weight passes a three (3) inch sieve, and not less than twenty-five (25) percent by weight passes a Number 4 sieve. The material shall be free from dirt, debris, frozen materials, vegetable matter, and lumps or balls of clay. The source and the material to be used for the various purposes shall be subject to the approval of the Engineer.

The definitions set forth below shall apply to this material:

1. Sand (Pit Run Sand): granular material almost entirely passing the Number 4 sieve and predominantly retained on the Number 200 sieve. The gradation of the material passing the Number 4 sieve shall meet the requirements for 209.2.1 and Grade 1 or Grade 2 of Section 209.2.2, "Gradation of Material Passing the No. 4 Sieve", of the latest edition of the Standard Specifications for Highway and Structure Construction of the State of Wisconsin, Department of Transportation.
2. Gravel: rounded to subangular granular material, predominantly retained on a Number 4 sieve, obtained from deposits created by the reduction or disintegration of rock.
3. Crusher Run Crushed Stone: hard, durable particles of crushed stone resulting from the artificial crushing of rock, boulders, or large cobble stones, which will not meet the gradation requirements for Crushed Stone Base Course as defined above, but which will meet the gradation requirements for Select Fill as specified herein.
4. Crushed Concrete: granular material resulting from the artificial crushing of hardened concrete.

The materials to be used as Select Fill for the various purposes intended including constructing embankments, backfilling excavations for unsuitable materials, backfilling trenches, and backfilling excavations for structures, shall be as specified in the special provisions or on the Proposal page when Select Fill is included as a bid item.

202.2(c) Salvable Crushed Stone.

When directed by the Engineer, the Contractor shall segregate salvable crushed stone, free of earth, debris and vegetable matter, from the existing pavement, and shall use the same as a Select Fill material under concrete curb and gutter, concrete sidewalk and pavement, at no additional cost to the City.

202.2(d) Clear Stone.

Clear stone shall conform to gradation no. 1 as specified in Section 401.1(b) - Materials.

202.2(e) Crushed Stone Base Course.

Crushed stone base course shall conform to either gradation no. 2 for 1-1/2" or gradation no. 3 for 3/4" as specified in Section 401.1(b) - Materials.

202.2(f) Breaker Run.

Breaker run shall conform to gradation no. 5 as specified in Section 401.1(b) - Materials.

202.2(g) Topsoil.

Topsoil shall be of humus bearing soil, adapted to the sustenance of plant life and commonly known as black dirt, and shall be free of stones, debris, vegetable material and excesses of peat, sand, or clay.

202.2(h) Heavy Riprap.

Heavy Riprap shall be durable field or quarry stone of approved quality. It shall be sound, hard, dense, resistant to the action of air and water, and free from seams, cracks, or other structural defects, and contain NO fines.

Stone pieces for riprap are subject to approval by the Construction Engineer and shall conform to the following size and shape specifications:

Riprap Stone Size (Greatest Dimension in Feet)	Percent of Material Smaller Than Corresponding Size
2.5	100%
1.5	75%
0.75	30%
0.50	0%

The least dimension of an individual stone shall not be less than 1/3 of its greatest.

Riprap that is smaller than described in this description shall not be accepted. The rock shall be “hand picked” at the pit.

202.2(i) Heavy Riprap Filter Fabric.

Heavy Riprap Filter Fabric shall consist of furnishing and installing geotextile fabric, type HR in accordance with the latest edition of the Standard Specifications for Highway and Structure Construction of the State of Wisconsin, Department of Transportation and these special provisions.

202.3 Construction Methods.

202.3(a) General.

Where the terms “Standard Compaction” and “Special Compaction” appear herein, they shall be as defined in Subsections 202.3(b) and 202.3(c) below.

Fill materials except Select Fill, Salvable Crushed Stone and Topsoil shall be compacted in accordance with the requirements for Standard Compaction unless otherwise specified herein or in the Contract. Select Fill materials and Salvable Crushed Stone materials shall be compacted in accordance with the requirements for Special Compaction unless otherwise specified in the Contract. Topsoil shall be lightly compacted in order to minimize future settlement.

The material to be used for backfilling the excavations for unsuitable materials and for the backfilling of excavations for bridges, culverts, retaining walls and other structures, shall be Select Fill as defined in Subsection 202.2(b) of these Specifications. Such materials shall be compacted in accordance with the requirements for Special Compaction.

Fill material to be used in the construction of embankments under sidewalks, curbs and pavements shall consist of processed or selected natural materials satisfactory to the Engineer. The material shall be free of boulders, masonry, sod, organic matter, humus, frozen materials, or other unacceptable materials. The maximum size of the material in the upper portion of the embankment, within twelve (12) inches of the subgrade, shall be less than six (6) inches in any dimension. All areas under such embankments shall be stripped of all topsoil and organic materials, and shall be compacted in accordance with the requirements for Standard Compaction before the Fill material for the embankment is placed. Fill material for such embankments shall not be placed on frozen ground. Fill materials for such embankments shall be compacted in accordance with the requirements for Special Compaction.

Fill materials to be placed in those portions of embankments under sidewalks, curbs and pavements which lie beyond the limits of assumed two-to-one slopes extending outward and downward from the outer limits of the finished construction may consist of materials conforming to the requirements of Fill material as defined in Subsection 202.2(a) of these Specifications, except that such materials may contain sod, organic matter and humus. Such materials shall be compacted in accordance with the requirements for Standard Compaction. The Engineer may waive this density requirement for unstable materials permitted to be placed in embankments outside the above designated slopes.

Fill material shall not be compacted when the moisture content is such as to cause excessive rutting by the hauling equipment, or excessive displacement or distortion under the compacting equipment. Where such conditions exist, the fill material shall be allowed to dry prior to compacting. When

necessary, drying of such fill material shall be accelerated by aeration or manipulation by means of blade graders, harrows, discs or other appropriate equipment.

When the fill material does not contain sufficient moisture to compact properly, water shall be added in quantities deemed necessary to aid and accelerate and to secure effective compaction.

Topsoil shall be placed at least four (4) inches thick, lightly compacted to minimize future settlement, and shall be graded and raked to the satisfaction of the Engineer. Finished Topsoil areas shall be free of stones, road materials or lumps of dirt.

202.3(b) Standard Compaction.

The fill material shall be deposited, spread and leveled in layers not exceeding twelve (12) inches in thickness before compaction. Each layer of the spread and leveled fill material shall be compacted to the degree that no further appreciable consolidation is evidenced under the action of the compaction equipment. The required compaction shall be attained for each layer before any fill material for a succeeding layer is placed thereon.

Hauling and leveling equipment shall be routed and distributed over each layer of the fill material in such a manner as to make use of the compaction afforded thereby. Should the Engineer determine that such compaction is satisfactory and sufficient, further compaction will not be necessary nor shall special compaction equipment be required. Should the Engineer determine that the compaction is not satisfactory or sufficient, special compaction equipment shall be used to accomplish the compaction. Such special compaction equipment shall include tamping rollers, pneumatic-tired rollers, vibratory rollers, or other types of equipment designed for compaction which will produce the required results in the materials encountered and be subject to the approval of the Engineer.

202.3(c) Special Compaction.

Upon the properly prepared ground surface, the fill material shall be deposited, spread and leveled in layers generally not exceeding twelve (12) inches in thickness before compaction. Each layer of the spread and leveled fill material shall be compacted, by means of suitable compaction equipment, to not less than the specified density before the succeeding layer is placed.

All fill material placed within the limits of assumed two-to-one slopes extending outward and downward from the outer limits of the finished construction shall be compacted to not less than the density specified below.

Fill material in embankments of six (6) feet or less in height shall be compacted to at least ninety-five (95) percent of maximum density for their full depth. Fill material in embankments over six (6) feet in height shall have the top six (6) feet compacted to not less than ninety-five (95) percent of maximum density, and those portions more than six (6) feet below the finished subgrade shall be compacted to at least ninety (90) percent of maximum density.

The maximum density shall be determined in accordance with the test method for Laboratory Compaction Characteristics of Soil Using Modified Effort, ASTM Designation D 1557. The density of compacted fill material shall be determined in accordance with the Test for Density of Soil-in-Place by the Sand-Cone Method, ASTM Designation D 1556, the Test for Density of Soil and Soil Aggregate in Place by Nuclear Methods, ASTM Designation D 2922, or by other approved methods.

In the event the material in the density sample differs in percentage of aggregate retained on a No. 4 sieve from that in the sample upon which maximum density was determined, the maximum density shall be adjusted in accordance with approved procedure.

The foregoing density requirements will not apply to portions of embankments constructed of materials which, because of numerous large stones or high percentages of material retained on the No. 4 sieve, cannot in the determination of the Engineer be accurately tested in accordance with the above procedures for determining maximum or in place dry density.

202.3(d) Subgrade Compaction in Cuts.

The finished earth subgrade in cut sections for a width equal to the width of the proposed construction shall be compacted as provided for Standard Compaction, unless Special Compaction is called for in the Contract.

On grading projects where Special Compaction is required, the finished earth subgrade in cut sections to the width above described and to a depth of at least six (6) inches shall be compacted to at least ninety-five (95%) percent of maximum density. Determination of maximum density and attained density in the earth subgrade shall be in accordance with the methods prescribed for Special Compaction.

202.3(e) Heavy Riprap.

Stone shall be laid with close, broken joints and shall be firmly bedded in the slope and against the adjoining stones. The stones shall be laid perpendicular to the slopes with ends in contact. The riprap shall be thoroughly compacted as construction progresses and the finished surface shall present an even, tight surface. The larger stone shall be placed in lower course. Interstices between stones shall be chinked with spalls firmly rammed into places. The riprap bed shall be at least 18 inches thick, measured perpendicular to the slope. All riprap shall have a bedding of 3" clear stone and filter fabric and shall be compensated for under those items.

202.3(f) Heavy Riprap Filter Fabric.

The geotextile fabric shall be installed per the construction plan set or as directed by the Engineer in the field.

202.4 Method of Measurement.

Fill shall be measured in cubic yards computed by the method of average end areas with no correction for curvature.

Select Fill shall be measured in cubic yards or tons, as designated in the Contract, based on tickets received by the Engineer for each load of Select Fill. Payment for Select Fill will not be made for any amount of Select Fill not substantiated by a ticket received by the Engineer.

Topsoil shall be measured in square yards of actual area which has been topsoiled in the limits of construction or as designated by the Engineer.

Heavy Riprap shall be measured by the cubic yards or ton in place as specified in the contract. Heavy Riprap Filter Fabric shall be measured by the square yard in place.

All tickets for materials delivered to a City of Madison project shall be presented to the City representative on the project within twenty-four (24) hours after delivery of the materials to the project. Tickets presented after the time specified may be rejected due to inability to substantiate actual use of the materials on the project.

When materials specified to be measured by the cubic yard have been weighed, the weights will be converted to cubic yards for payment purposes. Fill materials will be considered to have a unit weight of 2,835 pounds per cubic yard.

202.5 Basis of Payment.

The contract price for Fill, Select Fill, or Topsoil shall be payment in full for furnishing, hauling, placing, and compacting the specified material, including all equipment, tools, labor and incidentals necessary to complete the work as specified.

ARTICLE 203 - REMOVAL OF MISCELLANEOUS STRUCTURES

203.1 Description.

This work shall consist of removing, wholly or in part, pavements, surface and base courses, curb and gutter, sidewalks, crosswalks, driveways, steps, masonry, surface drains, guard rail, fences, poles, buildings, access structures, catchbasins, inlets, storm and sanitary sewer pipes occurring within the right-of-way, whether specified or subsequently found necessary and required. This work shall also consist of salvaging and disposing of the resulting materials and backfilling the resulting trenches and pits; or, when specified, the abandoning of sewer access points, catchbasins, or inlets by closing, filling or sealing as hereinafter provided.

Removing Pavement shall consist of the removal of Portland cement concrete pavement or base (reinforced and non-reinforced) including all surface or other pavements superimposed thereon.

Removing Concrete Sidewalk shall consist of the removal of concrete sidewalk, crosswalks, and driveways, reinforced and non-reinforced.

Sawing Asphalt Pavement, Full Depth and Sawing Concrete Pavement, Full Depth shall consist of full depth sawing of old, existing, concrete or asphaltic pavement and curb and gutter. Sawcutting concrete sidewalks and driveways shall be incidental to Remove Concrete Sidewalk and Drive. Full depth sawcuts of concrete pavement shall be made with diamond blades.

203.2 Construction Methods.

203.2(a) Removing Structures.

All existing structures, with all attached parts and connections, shown on the plans to be removed, or that interfere with the new construction, shall be entirely removed within the limits shown, unless otherwise provided. No equipment or devices shall be used which might damage structures, facilities, or property which are to be preserved and retained. All operations necessary for the removal of any existing structure, which might endanger the new construction, shall be completed prior to the construction of the new work.

All walls, piers, surface drains, foundations and similar masonry structures shall be removed entirely unless otherwise directed by the Engineer.

In removing sewer access structures, catchbasins and inlets, all incoming and outgoing pipes shall be disconnected and any live sewers shall be rebuilt and properly reconnected and a satisfactory bypass service shall be maintained during such construction operations. Proposed active sewer mains shall remain free of debris or concrete plugs throughout the duration of construction. The structure shall be removed and disposed of by the Contractor at a site to be determined by the Contractor. All castings shall be delivered by the Contractor to the Engineering Service Building storage area at 1602 Emil Street.

Sewer pipe designated for salvage shall be removed, stored, transported and handled in a manner that will preclude damage to the pipes.

When a portion of the existing structure is to be retained, care shall be taken during construction operations so as not to impair the value of the retained portion. Reinforcing bars which are to be left

in place so as to project into new work as dowels or ties shall not be injured during removal of the concrete.

In removing pavement, curb, gutter, sidewalk, crosswalks, driveways, steps and similar structures, where portions of the existing structure is to be left in the surface of the finished work, the structure shall be removed to an existing joint, or saw cut and chipped to a true line with a face perpendicular to the surface of the existing structure. Sufficient removal shall be made to provide for proper grades and connections to the new work.

In removing sewer pipe, the work shall include removing the pipe as called out on the plan set. Pipe to be removed that is in the same trench as a new pipe shall not be compensated as remove pipe and shall be considered to be part of the new pipe installation.

If the pipe to be removed ends along a pipe run, as opposed to ending at a structure, the Contractor shall end the removal with a saw cut of the existing pipe and plug the remaining end as directed by the Engineer. Plugging, with concrete, the structure or pipe to which the pipe being removed was connected shall be compensated for under a separate bid item (pipe plug). If the Contractor, for his convenience, decides to remove a section of pipe to a full section, the additional removal shall not be given consideration for additional compensation.

Where existing culverts, sewer access points, catchbasins and similar structures are to be extended or otherwise incorporated in the new work, only such part or parts of the existing structure shall be removed as are necessary to provide a proper connection to the new work. The connecting edges shall be cut, chipped and trimmed to the required lines and grades without weakening or damaging the part of the structure to be retained.

Buildings to be removed shall be razed, all material and debris resulting therefrom disposed of, and any resulting openings backfilled. The building or buildings to be removed will be designated in the contract by a general description and with reference to a survey station. All buildings to be removed and all materials resulting from the razing of buildings shall become the property of the Contractor unless otherwise provided in the contract. The City assumes no responsibility for the condition of any building at any time, and no guarantee is made or implied that any building will remain in the condition the bidder finds it when the building is examined incident to preparing the proposal. The Contractor shall procure all permits necessary for razing and removing buildings, including those necessary where streets or alleys are obstructed by the work. The razing of buildings and the removal of the materials thereof shall be performed in a safe manner and in compliance with the requirements of the Wisconsin Department of Industry, Labor and Human Relations and any applicable City ordinances. Where hazardous conditions are created incidental to the contract operations, the Contractor shall furnish, erect and maintain suitable barricades to protect and safeguard the public. The Contractor shall notify public utility companies and the City Engineer serving the building in sufficient time, prior to razing operations, to permit them to disconnect, plug, and/or remove such of their facilities as may be in the building. Municipal water service lines shall be shut off at the curb boxes and sewer connections shall be tightly plugged or sealed. Unless otherwise provided, the removal of a building shall include the removal of foundation walls to the elevation of the basement floor or two (2) feet below the original ground, or two (2) feet below the proposed earth subgrade, whichever is lower. Before backfilling, all debris shall be removed. Holes shall be broken in basement floors to permit drainage.

203.2(b) Sawing Asphalt Pavement, Full Depth and Sawing Concrete Pavement, Full Depth.

The sawing operation shall be performed so that the surface to remain is generally vertical for its full depth.

Sawcuts shall not exceed into concrete pavement placed in the work under contract and shall not exceed into existing pavements more than six (6) inches beyond the limits designed by the Engineer.

The sludge from sawing shall be removed from the pavement upon completion of each sawcut by methods which minimize the amount of sludge flowing onto or being deposited on the pavement of any live traffic lane.

The Contractor shall note that it is unlawful to discharge sawcut sludge into lakes, streams, and storm sewer without a DNR permit. Illegal discharge into the storm sewer will not be permitted by the City and is subject to fines imposed by the Wisconsin DNR.

All traffic control devices shall be clean of any sludge deposits by darkness of the day in which the deposition occurs.

203.2(c) Abandoning Structures and Pipes.

If the contract calls for abandoning sewer access structures, catchbasins, or inlets, they shall be thoroughly cleaned and the existing pipe connections shall be plugged with brick or concrete block masonry or with concrete of the class and grade specified for structures. The roofs of the structure shall be removed. The walls of the structures shall be removed to a depth of two feet or more below the finished grade.

Abandoning sanitary sewer pipe with slurry shall include the construction of bulkheads at either end of the sewer main to be abandoned and filling the entire pipe with slurry. Sawcutting and removal of the existing pipe at the limits of abandonment shall be included in this item. The bulkheads shall be a minimum of twelve (12) inches thick of mortared brick or concrete. The slurry shall conform to Type B Slurry Mix as specified in Section 301.9 of these specifications.

Abandoning sanitary sewer pipe with plugs shall include the sealing and plugging of sewer pipes with the installation of a plug on both ends of the pipe designated for abandonment. The method of construction shall be approved in advance by the Engineer and shall include field poured concrete and reinforced bars as needed.

Abandoning storm sewer pipe shall include plugging the end of the pipe and shall be compensated for as a pipe plug. Pipe plug shall include installing a concrete pipe plug to cover the entire opening of an existing pipe as designated on the plans or as directed in the field by the Engineer regardless of size.

Service shall be maintained in existing sewers until the replacement sewers or appropriate bypasses approved by the Engineer have been installed, at such time bulkheads or plugs may be placed.

203.2(c) Disposing of Materials.

All materials having salvage value shall be carefully removed to avoid damage and shall be disposed of as follows:

1. Sewer access structures, catchbasin and inlet castings shall be hauled to the Engineering Service Building storage yard at 1602 Emil Street.
2. All privately owned corrugated culverts shall be placed on the owner's property at the time of grading.
3. All City owned pipe shall be hauled to the Engineering Service Building storage area at 1602 Emil Street.
4. All concrete, stone, brick and other materials shall be disposed of by the Contractor at a site to be furnished by the Contractor at no cost to the City.

203.2(d) Backfilling.

All trenches, holes and pits resulting from the removal or abandoning of miscellaneous structures shall be filled with satisfactory soil or select fill, placed in layers not more than twelve (12) inches in thickness. Select backfill shall be required for any structure or pipe within the roadway that will not be filled with another structure or pipe. All fill material required shall be considered incidental to the removal or abandonment. Each layer shall be thoroughly compacted by means of approved tampers, rollers or vibrators. Water shall not be used to expedite settlement of backfill except with the approval of the Engineer; this provision shall not be construed to require an excavation to be dewatered before placing backfill, if backfilling can be performed in such manner as to displace the water or prevent its entrapment in the backfill.

Unless otherwise provided in the contract, backfilling shall be made to the elevation of the natural ground, the proposed finished earth subgrade or finished slopes, as may be necessary due to the location of the removed structure.

203.3 Method of Measurement.

Unless otherwise provided, this work will be measured in the original position of the structures to be removed, as follows:

1. Removing concrete pavement will be measured by area in square yards irrespective of the depth or number of courses encountered. Where removing concrete pavement consists of a rigid base having an asphalt surface extending beyond the lateral limits of the rigid base, such as a widened pavement, only the area occupied by the rigid base will be measured as removing concrete pavement, and that portion of the asphalt surface beyond the rigid base shall be removed and will be measured as Excavation Cut.
2. The removal of flexible bases or portions thereof will be measured as Excavation Cut.
3. Removing curb and gutter will be measured by length in linear feet, taken along the flow line of gutter for gutter or curb and gutter, and along face of curb for curb.

4. Removing sidewalk, crosswalks and driveways will be measured by area in square feet.
5. Removing steps shall be measured as the summation of the areas of the treads, computed by multiplying the width of the tread by the length of the tread out to out of integral wall, if any.
6. Removing guard rail will be measured by length in linear feet and including end sections or anchorages.
7. Removing surface drains will be measured as units.
8. Removing fence will be measured by length in linear feet.
9. Removing utility poles, pole stubs, access structures, catchbasins and inlets will be measured as units, including all attached parts and connections.
10. Removing building will be measured as a unit for each specified building removed.
11. Removing sewer pipes shall be measured by length in feet.
12. Abandoning access structures, catchbasins, or inlets will be measured by units.
13. Sawcutting will be measured in linear feet.
14. Abandon sanitary sewer pipe with slurry shall be measured by the linear foot of pipe successfully abandoned.
15. Abandon sanitary sewer pipe with plugs shall be measured as a complete unit for every pipe plugged on both ends. In the event that only one end of the specified pipe can be found, the Contractor shall be paid one half of an abandon sanitary sewer pipe with plugs.
16. Pipe plug shall be measured as a complete unit for every pipe plugged.
17. Sawing asphalt pavement full depth and sawing concrete pavement, full depth, shall each be measured by the lineal foot of completed and accepted work. Overcuts beyond the limits shown on the plans or directed by the Engineer will not be measured for payment.

203.4 Basis of Payment.

The contract price for removing or abandoning miscellaneous structures, as the case may be, shall be payment in full for trimming and chipping; for breaking down, removing, or sealing; for cutting, protecting or removing reinforcing steel, if any, as required; for procurement of any required work permits; for disposal of materials; for backfilling; for furnishing any required concrete masonry; and for furnishing all labor, tools, equipment and incidentals necessary to complete the item of work in accordance with the requirements of the contract.

Select Fill when required for backfilling of openings caused by removal or abandoning of miscellaneous structures, shall be paid for at the contract unit price per cubic yard, which price shall be full compensation for such backfill complete in place as herein specified.

If the contract does not include a separate item for removal of sewer pipes, the removal of existing sewer pipes shall be considered incidental to other items of work and there shall be no payment for their removal.

Sawcutting, measured as provided above, shall be paid for at the contract unit price bid for sawcutting, which price shall be payment in full for acquiring all permits, furnishing all labor, tools, equipment and incidentals necessary to complete the item of work in accordance with the requirements of the contract.

ARTICLE 204 - CLEARING AND GRUBBING

204.1 Description.

Clearing and Grubbing shall consist of cutting and disposing of trees and the removing and disposing of stumps, where designated on the plan or directed by the Engineer.

Trees under three (3) inches in diameter, shrubs, brush, windfalls, logs and other vegetation within the right-of-way, where designated on the plan or directed by the Engineer, shall be removed at the Contractor's expense.

204.2 Construction Methods.

Where trees cannot be felled without danger to traffic or injury to other trees, structures, or property, they shall be cut in sections from the top down.

All desirable and structurally sound trees, saplings, or shrubs suitable for shade or street beautification purposes shall be saved unless otherwise ordered by the Engineer. Trees, saplings, and shrubs designated to be left in place shall not be damaged or injured by the Contractor. The absence of specific orders to remove trees, saplings, or shrubs shall be considered as orders to save the trees, saplings, or shrubs. Trimming of limbs of trees or saplings or trimming of shrubs shall not be done without the permission of the Engineer.

All tree stumps shall be completely removed by excavation under proposed concrete sidewalk, concrete curb and gutter, all types of pavement, permanent structures, and at such other places as directed by the Engineer. Tree stumps under other areas in the right-of-way may be removed with stump cutting machinery to a depth of at least twelve (12) inches below the original ground area in fill areas, and at least twelve (12) inches below the subgrade in cut areas.

The Contractor shall provide a disposal area for all trees, stumps, limbs, brush and vegetation from the project at no additional cost to the City.

Stumps, roots, brush, logs, limbs, and other debris resulting from clearing and grubbing shall not be burned on or near City property without the written permission of the Engineer, and the securing of permits for burning from the proper authorities.

204.3 Method of Measurement.

The quantity of Clearing or of Grubbing will be measured per inch diameter of tree or stump approximately 4-1/2 feet above the existing ground level but above the ground swell, and the diameter of the tree or stump shall be 1/3 of the measured circumference. The measurement for circumference and determination of diameter will be to the nearest full inch. Only trees or stumps in place, the circumference of which is nine (9) inches or more will be measured for payment.

204.4 Basis of Payment.

The contract unit price for Clearing or for Grubbing, per inch diameter, shall be payment in full for furnishing all labor and equipment for all clearing and grubbing actually required and performed, and the handling and disposal of all debris resulting from clearing and grubbing.

ARTICLE 205 - ADJUSTMENT OF CASTINGS

205.1 General.

The Contractor shall adjust all access structure frames, catchbasin frames, water and gas main valve boxes, water and gas service shutoff valve boxes, and lamp holes to the finished grade of the pavement, curb and gutter, terraces, sidewalks, and drive approaches. The Contractor shall notify the private and public utilities (water, gas, electric, telephone, cable television, Traffic Engineering, etc.) prior to commencing work on the project in order to allow the various utilities to locate and mark their facilities. The various utilities may bring main valve boxes and service shutoff valve boxes to grade, and they may adjust their access structure castings to grade, at the request of the Contractor. The Contractor shall make those adjustments not made by the various utilities. The Contractor shall furnish and maintain the necessary protection for the access structure frames, catchbasin frames, water and gas main valve boxes, water and gas service shutoff valve boxes and lamp holes to prevent damage either to the castings or to persons or property or others allowed to pass through the construction area. Upon completion of the work on the project, the various utilities will be notified to inspect, adjust and repair their facilities as required. The Contractor will be responsible for any damage to access structure frames, catchbasin frames, water and gas main valve boxes, water and gas service shutoff valve boxes, and lamp holes, and any costs of repair will be deducted from any payments made to the Contractor.

205.2 Construction Methods.

Adjusting sewer access structures and catch basin frames includes removing the existing casting; removing the existing adjusting blocks, bricking or rings to a sound brick, block, or concrete roof base; installing new adjusting blocks, bricking, rings or cone section to the required elevation; and reinstalling the existing casting to the rim elevation as indicated on the plan set or as directed in the field. The existing adjustments shall be disposed of off-site by the Contractor at a site to be determined by the Contractor. New adjusting blocks, bricking or rings shall be of solid concrete and shall be in accordance with the requirements of Standard Plate 5.0.7. Any "pin" type castings shall be removed and disposed of by the Contractor. If a new City of Madison Standard casting is required, one shall be salvaged from another structure on the job site designated for removal or if no acceptable castings are available on site, City Engineering shall provide one.

The finished top elevation of castings in the paved area of streets shall be set with a string line at least forty (40) feet long set over the casting parallel to the street direction at the proposed finished grade of the street.

All salvaged castings shall be the property of the City. The Contractor shall haul such replaced castings to the Engineering Service Building storage area at 1602 Emil Street and deposit the castings as directed by the person in charge of the storage area.

Unless otherwise specified, the City shall furnish the new castings. The City shall issue replacement castings upon receipt of the Contractor's written request and the Inspector's certification. Replacement castings for storm and sanitary sewers shall be issued from the casting storage at the Engineering Service Building, 1602 Emil Street; the Contractor shall notify the Engineering Service Building at telephone number 266-4430 at least one day in advance when new castings are required. Replacement castings for Water Utility access structures shall be issued from the casting storage at the Water Utility Operations Center, 110 South Paterson Street; the Contractor shall notify the Water Utility Operations Center at telephone number 266-4661 at least one day in advance when new

castings are required. Replacement castings for Traffic Engineering electrical utility access structures shall be issued from the casting storage at the Traffic Engineering Shop, 1120 Sayle Street; the Contractor shall notify the Traffic Engineering Shop at telephone number 266-4767 at least one day in advance when new castings are required. The Contractor shall furnish all labor and equipment to load, transport and unload the castings from the site of the casting storage to the job site.

All castings shall be set to final grade prior to placement of the asphaltic lower layer.

205.3 Measurement and Payment.

The adjustment and protection of water and gas main valve boxes and water and gas service shutoff valve boxes shall be considered incidental to the work, and no compensation will be made for their adjustment and protection, unless otherwise specified.

The adjustment of access structure and catchbasin frames shall be measured as units of each, and all costs, including labor, materials (except castings), loading, transporting and unloading both existing and replacement castings as specified in Section 205.2 above, disposal of materials, and incidentals necessary to complete the work shall be included in the unit prices bid for adjusting access structure frames or for adjusting catchbasin frames, as the case may be. Castings having an opening with an inside dimension of over twenty-four (24) inches shall be considered catchbasin frames.

When the adjustment of access structure and catchbasin castings are not listed in the proposal as items on which to submit unit prices, the City will pay the Contractor for each such adjustment at the rate of \$150.00 for each access structure casting adjusted, or \$200.00 for each catchbasin casting adjusted, plus \$20.00 per vertical inch for each inch of adjustment per casting in excess of six (6) inches, either up or down. These costs do not include the costs of castings.

The costs of adjustment of all access structure and catchbasin castings installed on access structures and catchbasins which are constructed as a part of the project shall be included in the unit prices bid for the structures involved.

ARTICLE 206 - OBLITERATING STREET

206.1 Description.

Obliterating Street shall consist of grading portions of the street that are required to be abandoned, and shall include scarifying or plowing areas of the old roadway. It shall include the removal and disposal of all types of surfacing including removal of Portland cement concrete pavement, brick pavement and rigid base courses.

The removal and disposal or salvage of old bridges shall not be included under Obliterating Street.

When removal and disposal or salvage of miscellaneous structures within the limits of Obliterating Street is not covered by separate bid items, such work shall be included under Obliterating Street.

Seeding shall not be included under Obliterating Street.

Obliterating Street shall apply only to those portions of the street designated for obliteration.

206.2 Construction Methods.

The ditches shall be filled and the roadway graded, either to approximately restore the original contour of the ground or to produce a contour which will merge with the contour of the adjoining land. Where feasible, waste material shall be placed in cuts on the old road.

Pavements, curb and gutter, and similar rigid structures, for which no separate provision for disposal is included in the contract shall be removed.

Old road surfacing of gravel, crushed stone and other nonrigid type, for which no separate provision of salvage or disposal is included in the contract and when underlying the proposed finished surface by less than one foot, shall be scarified or plowed to effectively mix the material with soil, or where feasible such surfacing material shall be bladed into the old ditches and covered with suitable soil.

Rocks, boulders and surface stone encountered in the work shall be removed and disposed of. Stones of greater than six (6) inch size shall be placed not less than six (6) inches below the proposed finished surface, and within areas suitable for cultivation all stone shall be kept to a reasonable minimum in the upper eight (8) inches of completed embankment.

Clearing and grubbing necessary to properly obliterate the street shall be construed to be a part of the item of Obliterating Street.

After the rough grading is completed, the obliterated street shall be topsoiled. Upon completion of necessary topsoiling, the entire area of the old roadway as obliterated shall be harrowed, smoothed and seeded.

Material with salvage value shall be removed to avoid damage.

206.3 Method of Measurement.

Obliterating Street will be measured by length along the old street center line in stations of 100 feet and fractions thereof.

The removal of specific miscellaneous structures, when a bid item under the contract, will be measured as provided under Article 203, Removal of Miscellaneous Structures.

Seeding will be measured as provided under Article 207, Seeding.

206.4 Basis of Payment.

The item of Obliterating Street will be paid for at the contract unit price per station, which price shall be payment in full for all work specified herein, except as follows:

If the contract includes separate items for removal of specific miscellaneous structures, such removal will be paid for separately.

The item of Seeding will be paid for separately as provided in Article 207, Seeding.

ARTICLE 207 - SEEDING

207.1 Description.

This work shall consist of preparing seed beds, furnishing and sowing the required seed, furnishing and applying the required soil stabilizers, fertilizer, and mulching material on shoulders, slopes, appurtenances and other areas, as shown on the plans or designated in the contract, or as ordered to be seeded by the Engineer, all in accordance with the requirements of these Specifications.

207.2 Materials.

207.2(a) Seed.

All seed shall conform to the requirements of the Wisconsin Statutes regarding noxious weed seed content. No seed shall be used on the work later than one year after the germination test date which appears on the label.

Seed shall be tested when required in accordance with the methods and procedures used in making purity analyses and germination tests as adopted by the U.S. Department of Agriculture in the Administration of the Federal Seed Act.

Seed Mixtures:

1. **Terrace Seed Mixes (Sun and Shade).** Seed for terrace seed mixes shall be clean, latest crop seed of the varieties required, labeled in accordance with U.S. Department of Agriculture Rules and Regulations under the Federal Seed Act in effect at the time of delivery of seed. Seed shall be properly mixed. The seed shall be delivered in sealed containers to which is affixed a statement of guaranteed analysis for each seed variety furnished. Seed shall meet the following requirements and shall be subject to test at the expense of the owner by the State Seed Laboratory of the Wisconsin State Department of Agriculture.

SUN TERRACE MIX			
Formulation	Variety	% Purity	% Germination
30%	Dawson Red Fescue	95	85
30%	Puccinella Distans	99	85
30%	Geronimo Kentucky Bluegrass	95	85
10%	SR 4000 Perennial Rye Grass	98	90

SHADE TERRACE MIX			
Formulation	Variety	% Purity	% Germination
60%	Creeping Red Fescue	95	85
30%	Glade Kentucky Bluegrass	99	85
10%	SR 4000 Perennial Rye Grass	98	90

2. **Temporary Seed Mix.** Seed for temporary seeding shall be composed of seeds of the purity, germination, and proportions, by weight as given below:

Species	Proportion	Purity	Germination
Kentucky 31 Tall Fescue	100%	97%	90%

3. **Infiltration Seed Mix.** Seed shall be native ecotypes. No improved varieties are allowed. Seed source shall be native ecotypes from Southeast Minnesota, Eastern Iowa, Southern Wisconsin, or Northern Illinois.

VARIETY	% BY WT.
FORBS (22.75%)	
Aster novae-angliae (New England Aster)	1.31
Cassia Hebecarpa (Wild Senna)	3.27
Eupatorium maculatum (Joe Pye Weed)	1.31
Helenium Autumnale (Sneezeweed)	1.31
Liatris pycnostachya (Prairie Blazing Star)	2.62
Lobelia Siphilitica (Great Blue Lobelia)	0.82
Pedicularis lanceolata (Marsh Betony)	1.31
Rudbeckia hirta (Black-eyed Susan)	1.31
Rudbeckia triloba (Brown-eyed Susan)	2.62
Silehium perforliatum (Cup Plant)	1.64
Solidago riddellii (Riddell's Goldenrod)	1.31
Verbena hastata (Blue Vervain)	0.65
Vernonia fasciculata (Common Ironweed)	1.31
Zizia aurea (Golden Alexanders)	1.96
GRASSES, SEDGES & RUSHES (77.25%)	
Andropogon Gerardii (Big Bluestem PLS)	52.37
Elymus Canadensis (Canada Wild Rye PLS)	10.47
Elymus virginicus (Virginia Wild Rye PLS)	10.47
Panicum virgatum (Switch Grass PLS)	2.62
Scirpus atrovirens (Dark-green Bulrush)	1.31

4. **Detention Basin Seed Mix.** Seed shall be native ecotypes. No improved varieties are allowed. Seed source shall be native ecotypes from Southeast Minnesota, Eastern Iowa, Southern Wisconsin, or Northern Illinois.

VARIETY	% BY WT.
FORBS (42.86%)	
Sweet Flag	1.43
Mud Plantain	.71
Nodding Onion	1.43
Canada Anemone	.36
Swamp Milkweed	5.00
New England Aster	.71
Flat-topped Aster	.34
False Aster	.34
Turtlehead	.57

VARIETY	% BY WT.
Joe Pye Weed	.57
Boneset	.34
Cream/Bottle Gentian Mix	.71
Sneezeweed	.71
Early Sunflower	.71
Rose Mallow	2.86
Southern Blue Flag	2.86
Prairie Blazing Star	3.57
Great Blue Lobella	.71
Marsh Betony	.71
Obedient Plant	.71
Mountain Mint	.71
Black-eyed Susan	1.43
Sweet Black-eyed Susan	.36
Brown-eyed Susan	1.43
Compass Plant	2.86
Cup Plant	1.43
Prairie Dock	2.14
Riddell's Goldenrod	.71
Bog Goldenrod	.34
Purple Meadow Rue	2.14
Blue Vervain	.71
Common Ironweed	1.43
Culver's Root	.34
Golden Alexanders	1.43
GRASSES (57.4%)	
Big Bluestem	8.57
American Sloughgrass	7.71
Fringed Brome	5.14
Blue Joint Grass	.34
Bebb's Oval Sedge	1.43
Bristly Seed	1.43
Porcupine Sedge	1.43
Common Hop Sedge	1.43
Common Fox Sedge	1.43
Brown Fox Sedge	1.43
Canada Wild Rye	5.14
Virginia Wild Rye	5.14
Reed Manna Grass	1.43
Common Rush	.71
Inland Rush	.29
Switch Grass	1.43
Dark-green Bulrush	.71
Wool Grass	.37
Great Bulrush	.71
Indian Grass	9.43
Cord Grass	1.43

5. **Tall Grass Prairie Mix.** Seed shall be native ecotypes. No improved varieties are allowed. Seed source shall be native ecotypes from Southeast Minnesota, Eastern Iowa, Southern Wisconsin, or Northern Illinois.

VARIETY	% BY WT.
FORBS (50%)	
Smooth Blue Aster	.85
New England Aster	.85
Canadian Milk Vetch	.43
White Wild Indigo	5.11
Pale Indian Plantain	1.70
Rattlesnake Master	7.62
Biennial Gaura	3.40
Cream Gentian	.85
Early Sunflower	1.70
Great St. John's Wort	.85
Prairie Blazing Star	5.11
Wild Bergamot	.85
Foxglove Beardtongue	.85
Yellow Coneflower	1.70
Black-eyed Susan	1.70
Sweet Black-eyed Susan	.43
Brown-eyed Susan	3.40
Compass Plant	5.11
Stiff Goldenrod	.85
Showy Goldenrod	.43
Purple Meadow Rue	3.40
Golden Alexanders	2.81
GRASSES (50%)	
Big Bluestem	18.72
Canada Wild Rye	12.50
Switch Grass	1.70
Indian Grass	15.37
Cord Grass	1.70

6. **Storage of Seed.** Any seed delivered prior to use shall be stored in such manner that it will be protected from damage by heat, moisture, rodents or other causes. Any previously tested and accepted seed that has become damaged shall be discarded and replaced by the Contractor.

207.2(b) Fertilizers.

Fertilizers, intended for use in connection with seeding, sodding, or other planting, shall be standard commercial products conforming to the requirements of the Wisconsin Statutes. Each package of fertilizer shall be plainly marked with the analysis of the phosphoric acid and soluble potash. Fertilizers shall meet the following minimum requirements:

Nitrogen, not less than 10%

Phosphoric Acid, not less than	10%
Potash, not less than	10%

207.2(c) Mulching Material.

Mulching material shall consist of any straw, hay, wood excelsior fiber or other suitable material of a similar nature which is substantially free of noxious weed seeds and objectionable foreign matter.

Asphalt material, if used, shall be an emulsified asphalt meeting the requirements for the Type SS-1 of the Specifications for the Emulsified Asphalt, AASHTO Designation: M 140.

207.2(d) Soil Stabilizers.

Soil stabilizers are intended as soil bonding agents to prevent or minimize erosion. They must be environmentally benign; harmless to fish, wildlife, and plants; along with being non-toxic and non-combustible at the rate of application specified by the manufacturer. Asphalt based products will not be approved for use. Only products approved for field testing, and field tested by Wisconsin Department of Transportation will be approved for use. Soil stabilizers are considered a short term duration (6 months) erosion control device for use on slopes 3:1 or flatter. In addition to the above requirements soil stabilizers must meet the same vegetative density and sediment loss standards as required for erosion mats.

Soil Stabilizer, shall be a polyacrylamide (PAM) and calcium solution intended to reduce the erodability of bare soils during construction activities or to enhance the performance of mulching on permanent slopes. Polyacrylamide Soil Stabilizer shall have proven abilities to bond soil particles, effectively increasing the soil particle size to 1.0 millimeter or larger. It shall reduce the movement of soil through chemical bonding, increase the particle size thus making silt fence more effective, and increase the water absorption of the soil.

Polyacrylamide Soil Stabilizers shall conform to the Wisconsin Department of Transportation's Product Acceptability List (PAL) for Soil Stabilizers, Type B. Presently, the only acceptable product is Natural Earth PolyStable Plus manufactured by Earth & Road.

207.3 Construction Methods.

207.3(a) Traditional Turf Seeding.

The traditional turf seed mixes shall be applied at the following rates:

Seed Mix	Rate
Terrace (Sun & Shade)	3.5 lbs per 1000 s.f.
Temporary	4.0 lbs per 1000 s.f.

The seeded area shall be maintained, by watering or sprinkling, by the Contractor for a period of thirty (30) days after the perennial grass seed has germinated and grown to a height of one (1) inch. The Contractor shall repair all damaged or eroded areas as necessary and reseed during the required maintenance period.

Seeding shall be limited to the following period only:

April 15 to freeze up.

Seeding beyond September 15th shall be at the discretion of the Engineer and shall include an addition to the seed mix of a companion crop of Winter Wheat or Rye grass at the rate of 2 lb. per 1,000 S.F. Dormant seeding (beyond September 15th) shall not be used on slopes greater than 6% or adjacent to sensitive areas such as lakes, streams, wetlands or channels. Any seeding permitted beyond September 15th shall be reseeded in the spring at no additional cost to the City of Madison.

Grading, shouldering, topsoiling, and fertilizing shall be completed before seeding, except that when equipment designed for the purpose is used, the fertilizer and seed mixture may be placed in one operation. The areas to be seeded shall be worked with discs, harrows or other appropriate equipment until it becomes a reasonably even and loose seed bed immediately in advance of the seeding.

Unless otherwise specified, seed may be sown at the option of the Contractor, by either Method A or Method B described below.

1. Method A. The seed mixture shall be sown by means of equipment adapted to the purpose, or it may be scattered uniformly over the areas to be seeded, and lightly raked or dragged to cover the seed with approximately one-fourth inch of soil. After seeding, the areas shall be lightly rolled or compacted by means of suitable equipment, preferably of the cultipacker type when such equipment can be operated, or by means of light hand tampers.
2. Method B. Upon the prepared seed bed, the seed shall be sown or spread by means of a stream of spray of water under pressure operated from an approved type of machine designed for that purpose. The selected seed mixture and water shall be placed into a tank, provided within the machine, in sufficient quantities that when the contents of the tank are sprayed on a given area the seed will be uniformly spread at the required rate of application. During the process the contents of the tank shall be kept stirred or agitated to provide uniform distribution of the seed.
3. Scattering seed by hand shall be done only with satisfactory hand seeders and only at such times when the air is sufficiently quiet to prevent seeds from blowing away.

207.3(b) Native Plant Seeding.

The native plant seed mixes shall be applied at the following rates.

Seed Mix	Rate
Infiltration	7.64 lbs per acre
Detention	9.53 lbs per acre
Tall Grass Prairie	8.00 lbs per acre

Proper site preparation is vital to successfully establishing native plants from seed. Existing vegetation must be removed before sowing seed. In major construction projects general site grading will accomplish this. If there is not grading involved it will be necessary to eliminate existing vegetation using an herbicide like Round-Up (glyphosate) at the labeled rate.

Plantings need a firm seedbed for successful establishment. The soil is too loose and will need additional packing if compaction of soil greater than 1/2-inch occurs as a result of walking on soil. Packing can be done with a culti-packer or similar implement.

Fall seedings must occur after October 15 to ensure that soil conditions are cold enough to prevent seed germination of native seeds. If seeds germinate at this time of year they will winter-kill.

Spring seedings shall occur between May 1 and June 30.

Cover crops are planted to hold the soil while the native seeds become established. Acceptable cover crops are oats or Regreen (sterile wheat hybrid). Rye grass is not allowed because of allelopathic effects, which inhibit germination of native seeds.

Oats shall be applied at a rate of 96 lbs. per acre when planted between mid-July and early September. This will serve as a cover crop for a fall planting. A spring planting of oats shall be applied between May 1 and July 15 at a rate of 20 lbs. per acre.

Regreen shall be planted at a rate of 10 lbs. per acre. Fall seeding shall occur between October 1 and November 15. Spring seeding shall occur between May 1 and July 15.

While cyclone seeders are effective for planting cover crops they do not work with native seed mixes. The large variety of seed sizes and types plug the seeder.

Small areas (less than 1 acre) can be seeded by hand. To distribute the seed evenly across the site a filler must be added. Moistened sawdust, peat moss, or coarse grade vermiculite can be used as fillers to spread the seed. Use 1/2 to 1 bushel of filler per 1000 sq. ft. area seeded.

Larger areas (more than 1 acre) may be seeded by machine. A Brillion seeder with a brush attachment works well on newly worked soil. A Truax or similar drill designed specifically for native seed planting is also acceptable. Small seeds should be surface-sown and not drilled with larger seeds (to prevent the small seeds from being planted too deeply). Site should be lightly raked after planting by hand or machine.

Mowing is the main management tool used to prevent weeds from shading out native seedlings. During the first growing season the planting will need to be mowed several times. The cutting height should be 4 to 5 inches. The planting shall be mowed each time weed growth reaches 6 to 10 inches high to prevent weeds from setting seed.

During the second growing season one mowing may be required in late spring or early summer if weed growth is thick. Raise the cutting height to 6 to 12 inches for this mowing.

207.3(c) Fertilizing.

Fertilizer shall be applied at the rate of seventeen (17) pounds per 1,000 square feet of area for areas seeded with terrace seed mix, unless otherwise specified in the contract. Those areas which are specified for temporary seeding shall have fertilizer applied at the rate of ten (10) pounds per 1,000 square feet of area unless otherwise specified in the contract. No fertilizer shall be applied with native plant seedings.

The fertilizer for the seeding areas shall be uniformly spread thereon and incorporated into the soil by light discing and harrowing. The fertilizer shall be pulverized and free from lumps when applied.

In the event fertilizer is incorporated with topsoiled areas, the fertilizer may be applied just prior to and in conjunction with the final discing or harrowing operations of the topsoil, or in the event the topsoil is manipulated by hand, just prior to the final raking and leveling.

In the event fertilizer is to be placed on surfaces on which no topsoil is placed, the soil shall be prepared by discing or harrowing to a depth of three (3) to four (4) inches and the fertilizer then incorporated as set forth above.

In the event fertilizer is to be placed on seeding areas where the seed is to be sown by means of a spray or stream of water under pressure, the required amount of fertilizer may be placed in the tank, mixed together with the water and the seed, applied in the seeding operation. Fertilizer applied by this method will not require discing and harrowing after being placed.

207.3(d) Mulching.

Mulch shall be placed on those areas which are specified for permanent seeding within three (3) days after the seeding has been completed.

Mulching operations shall not be performed during periods of excessively high winds which would preclude the proper placing of the mulch.

The placed mulch shall be loose enough to allow some sunlight to penetrate and air to slowly circulate but thick enough to shade the ground, conserve soil moisture and prevent or reduce erosion.

The Contractor shall maintain the mulched areas and shall repair any areas damaged by wind, erosion, traffic, fire, or other causes prior to final or partial acceptance of work under the contract.

The Contractor shall perform the work with either Method A or Method B, at the direction of the Engineer.

1. Method A. The mulching material shall be uniformly spread over the designated areas to a loose depth of one (1) to two (2) inches, using seventy (70) to ninety (90) pounds of mulch per 1,000 square feet. The mulch material from compacted bales shall be well loosened or made fluffy before being spread in place. Unless otherwise directed, mulching operations shall begin at the top of the slopes and proceed downward.

The mulch cover, except when composed of wood excelsior fiber, shall be securely anchored in place by means of heavy twine fastened by pegs or staples to form a grid of from six (6) to ten (10) feet spacing.

2. Method B. Straw or hay shall be treated with asphalt material blown from a machine, and uniformly deposited over designated areas in one operation.

The mulch shall be placed uniformly over the area to a loose depth of one (1) to two (2) inches, using one and one-half to two tons of mulch per acre and 75 to 100 gallons of emulsified asphalt per ton of straw or hay. Within the above designated limits, the Engineer will determine, on the job, the rate of application of the mulch and the asphalt, and the right

is reserved for the Engineer to vary the rates during mulching operations to produce the desired results.

The machine for placing the mulch shall be of an approved type, which will blow or eject by constant air stream a controlled amount of mulch and which will introduce into the air stream a spray of asphalt to partially coat the straw or hay, producing a spotty tack sufficient to hold together and retain in place the deposited straw or hay.

Wood fiber shall be applied in the same manner as straw or hay except that the wood excelsior fiber shall not be treated with asphalt material.

Throughout the process, the mulch material shall be fed into the blowing machine to produce a constant and uniform ejection from the discharge spout, operated in a position to produce a mulch of uniform depth and coverage.

The mulch material shall not contain moisture in excess of that which will permit uniform feeding through the machine.

207.3(e) Watering.

All seeded areas shall be watered immediately after seeding and shall be kept moist by watering or sprinkling by the Contractor for a period of thirty (30) days after the perennial grass seed has germinated and grown to a height of one (1) inch.

207.3(f) Soil Stabilizers.

Soil stabilizers shall be used on all areas seeded.

Application is intended to be done with conventional hydraulic seeding equipment. Polyacrylamide Soil Stabilizer may also be placed through dry spreading. Application rates shall be as recommended by the manufacturer and shall meet the approval of the engineer. In general, rate of application shall be 20 lbs per acre (0.46 lbs per 1000 s.f.).

207.4 Method of Measurement.

The item of Seeding will be measured by the square yard or by the trench foot. The quantity to be measured for payment shall be the actual number of square yards of area or the lineal feet of trench which has been seeded in accordance with the contract, within the limits designated on the plans or in the contract or as ordered by the Engineer.

207.5 Basis of Payment.

Seeding, measured as provided above, will be paid for at the contract unit price per square yard of Seeding, or the trench foot of Seeding, which price shall be payment in full for furnishing, handling, and storing all seed; for preparing the seed bed and sowing the seed; for furnishing, hauling, handling, storing, placing, and incorporating the fertilizer into the work; for furnishing, hauling, treating, placing, spreading, and anchoring of the mulch material; for maintenance of the work and the repair of all damaged areas; and for furnishing all labor, tools, equipment, and incidentals necessary to complete the work.

Where seeding is not listed as an item on which to submit unit prices, it shall be understood and agreed that the Contractor shall seed with the appropriate terrace seed mix and be paid seventy-five cents (\$0.75) per square yard of seeding places in accordance with these Specifications.

ARTICLE 208 - SODDING

208.1 Description.

This work shall consist of preparing sod beds, furnishing and laying of live sod on the shoulders, slopes, ditches, or other locations as designated, and the construction of sod ditch checks or similar appurtenances, furnishing and applying the required fertilizer, as shown on the plans, in the contract, or as ordered and laid out by the Engineer, all in accordance with these Specifications.

208.2 Materials.

208.2(a) Sod.

The sod shall consist of a dense, well-rooted growth of permanent and desirable grasses, indigenous to the general locality where it is to be used, and shall be practically free from weeds or undesirable grasses. At the time the sod is cut, the grass on the sod shall have a length of approximately two inches (if longer, the grass shall be cut to approximately this length) and the sod shall have been raked free from debris.

The sod shall be cut in uniform strips approximately one (1) square yard in area. The sod strips shall be uniform in thickness; shall have no holes in them; shall be free of weeds, insects and diseases; shall be uniformly green and not discolored due to drying or heating; and shall be moist.

The thickness of the sod shall be uniform, approximately 1/2 to 3/4 inch, depending on the nature of the sod, so that practically all of the dense root system of the grasses will be retained, but exposed, in the sod strip and so that the sod can be handled without undue tearing or breaking.

In the event the sod which is to be cut is in a dry condition so as to cause crumbling or breaking during cutting operations, at least twelve (12) hours before cutting the sod, the Contractor, at no additional cost to the City, shall apply water to the sod in sufficient quantities to provide a well moistened condition of the sod to the depth to which it is to be cut.

208.2(b) Fertilizer.

Fertilizer shall conform to the requirements set forth in Subsection 207.2(b) Fertilizers.

208.3 Construction Methods.

208.3(a) Preparation of the Earth Bed.

The area to be sodded shall have been previously constructed to the required cross section and contour, and the tops and bottoms of the slopes shall be rounded to a minimum four (4) foot radius curve.

The areas to be sodded shall be free from stones, roots or other undesirable foreign material.

The soil on the area to be sodded shall be loosened and brought to a reasonably fine granular texture, to a depth of three (3) to four (4) inches, by means of equipment or hand methods adapted to the purpose.

208.3(b) Placing the Sod.

The earth bed upon which the sod is to be placed shall be moistened to the loosened depth, if not naturally sufficiently moist, and the sod shall be placed thereon within approximately twenty-four (24) hours after the same has been cut.

Sod shall be laid so that the joints caused by abutting ends of sod strips are not continuous. Each sod strip shall be so laid as to abut snugly against the strip previously laid.

As the sod is being laid it shall be rolled or firmly but lightly tamped with suitable wooden or metal tampers, sufficiently only to "set" or press the sod into the underlying soil.

At points where water will flow over a sodded area, the upper edges of the sod strips shall be turned into the soil below the adjacent area and a layer of earth placed over this juncture, which earth shall be thoroughly compacted to conduct the surface water over the upper edge of the sod.

At the limits of sodded areas, wherever practical or feasible, at the end strips shall be placed to effect a broken line, and ends of the strips shall be turned in and treated as above described.

Frozen sod shall not be placed, nor shall any sod be placed upon frozen soil.

208.3(c) Staking.

On all slopes steeper than one foot vertical to four feet horizontal the sod shall be staked or pegged with pieces of plasterers' lath or stakes equivalent thereto, twelve (12) inches in length, spaced as required by the nature of the soil and steepness of slope, from 18 inches to 36 inches apart along the longitudinal axis of the sod strip. Stakes shall preferably be placed near the top edges of the sod strip and shall be driven approximately plumb through the sod to be almost flush with the sod.

All sod placed in ditches, flumes or other appurtenances, where a concentrated flow of water may be expected, shall be staked regardless of the slope.

208.3(d) Top Dressing.

After the staking has been completed the surface shall be cleared of loose sod, excess soil, or other foreign material, and the areas shall then be thoroughly moistened by sprinkling with water.

208.3(e) Fertilizing.

When the fertilizing of areas to be sodded is required, the fertilizer shall be spread uniformly over the areas to be sodded at the rate of 17 pounds per 1,000 square feet of area unless otherwise specified in the contract. The fertilizer shall be pulverized and free from lumps when applied. The fertilizer shall be incorporated into the areas to be sodded by light discing or harrowing.

208.3(f) Watering.

After staking and cleanup, the sod shall be thoroughly moistened by sprinkling with water. All sodded areas shall be kept thoroughly moist by watering or sprinkling, when rainfall is not sufficient to achieve rooting of the sod to the earth bed, for a period of up to thirty (30) days after placement, but not less than ten (10) days, as determined by the Engineer. Water shall be applied in a manner to preclude washing to erosion.

208.4 Method of Measurement.

Sodding will be measured by the square yard, or by the trench foot and the quantity to be measured for payment under this item shall be the actual number of square yards of area or lineal feet of trench on which sod has been placed in accordance with the contract, within the limits of such construction designated on the plans or in the contract or as ordered by the Engineer.

208.5 Basis of Payment.

Sodding measured as provided above, will be paid for at the contract unit price per square yard of Sodding, or the trench foot of Sodding, which price shall be full compensation for preparing the earth bed; for furnishing, placing, staking, top dressing, and watering the sod; and for all labor, equipment, tools and incidentals necessary to complete the work in accordance with the contract.

ARTICLE 209 - TREES AND SHRUBS

209.1 Description.

This work shall consist of furnishing and planting plants of the species, varieties and sizes specified, complete in place at the locations designated on the plans or as directed by the Landscape Architect, City Forester, Inspector or designee herein referred to as Engineer. This work shall include furnishing all necessary materials and performing all necessary work such as excavation of plant holes, salvaging topsoil, potting, transplanting, backfilling, pruning, mulching, watering, heeling in, fertilizing, wrapping, support staking, rodent protection and anti-desiccant, disposing of surplus waste materials, necessary care and required replacements pending acceptance, and such work necessary or incidental thereto to complete the item in accordance with the plans, specifications and contract.

209.2 Materials.

209.2(a) General.

Unless otherwise provided for or approved by the Engineer, all materials used shall conform to requirements hereinafter set forth.

209.2(b) Plant Materials.

1. General. Unless otherwise specified, all plants shall be nursery grown stock that has been transplanted or root-trimmed two or more times, according to the species and size of plants.

Applicable Specifications and Standards:

American Standard for Nursery Stock, ANSI Z60.1., current edition.

Standardized Plant Names. 1942 American Joint Committee on Horticulture Nomenclature.

Pruning Standards for Shade Trees, current edition. National Arborist Association.

American Nursery Standard For Tree Care Operations, Tree, Shrub And Other Woody Plant Maintenance- Standard Practices; ANSI A300, current edition

All plants shall be typical of their species and have well-formed tops (crowns) and root systems and shall be free from injurious insects, plant diseases or other plant pests. All plants shall be grown within the States of Wisconsin, Minnesota, Iowa, Michigan, or the parts of Illinois, Indiana, or Ohio located within Zone 5 of the "Plant Hardiness Zone Map" of the USDA, Miscellaneous Publication No. 814 - Revised 1990. Plants furnished shall conform to the American Standard for Nursery Stock and be free from the following defects:

Serious injuries to leader, branches (crown), trunk, bark or roots.

Dried out roots.

Prematurely opened buds.

Thin or poor tops (crowns) or root systems.

Evidence of molding.

Dry, loose or broken ball of earth in Balled and Burlapped (B& B) stock.

Dried out or damaged soil mass in Bare Root (BR), Balled and Burlapped (B&B) or Container Grown (CG) stock.

2. Substitution. Where evidence is submitted that a specified plant cannot be obtained, substitution may be made, only upon specific approval of the Engineer.
3. Grading Standards. Plant stock shall conform to the code of standards set forth in the current edition of the American Standard for Nursery Stock.
4. Inspection and Approval of All Plant Material. All plants shall be subject to the approval of the Engineer. Trees that will be inspected and tagged at the nursery or place of collection will be done at a time agreeable to the Contractor and Engineer. Approval of plants at the source does not alter the right of rejection at the project site. It is the right of the Engineer to reject plant material(s) at the project site. It is the responsibility of the Contractor to notify the Engineer forty-eight (48) hours prior to any plantings, as to which trees are to be planted and their location(s). Contractor shall furnish to the Engineer a written list of the sources from which he proposes to obtain plant materials for the work. All plants shall conform to the measurements specified in the plant list. Measurements specified shall be the minimum size acceptable for each variety. Plants that meet the requirements specified in the itemized plant list, but that do not possess a normal balance between height and spread, will not be accepted. Plants shall not be pruned prior to delivery. Trees with multiple leaders, unless specified, will be rejected. Central leaders shall be left intact.

209.3 Digging, Handling and Packing Plant Stock

209.3(a) General.

All plant stock shall be freshly dug and handled with care and skill to prevent injuries to the leaders, branches, trunk and roots, and shall be packed in accordance with the requirements of the current edition of the State of Wisconsin DOT Standard Specifications for Road and Bridge Construction.

209.3(b) Digging and Handling of Plant Material.

Care shall be taken to prevent any damage to plant material during transit and handling. The Engineer shall check trees for any shipping or handling damages. Trees with excessive damage as determined by the Engineer shall be rejected.

Plant stock to be furnished Balled and Burlapped (B&B) shall be moved with a compact dug ball of earth so firmly wrapped in burlap that upon delivery the soil in the ball is still firm and compact about the root system. Each ball shall be of sufficient size to encompass all the fibrous roots necessary to insure successful recovery and development of the plant. The minimum sizes of balls, ball depth and diameters, and increased ball sizes for collected stock shall be in accordance with Recommended Balling and Burlapping Specifications as set forth in the current edition of the American Standard for Nursery Stock sponsored by the American Association of Nurserymen, Inc. No plant will be accepted when the burlap, twine, wire or ropes required to secure the root ball have been removed. Ropes, strings, wire baskets, burlap, and other wrappings shall be removed from the upper one-half of the ball after the plant has been set. The balance of the wrappings may be left intact around the bottom of the ball. All balled and burlapped plants that cannot be planted immediately on delivery shall be set on the ground and the balls well covered with soil or other acceptable mulch material and shall be kept moist until planted.

Plant stock to be furnished Balled and Potted Stock (B&P) shall be plants which have been dug from the growing site with the roots contained in a compact unbroken ball of earth and placed in a

container. The size and shape of the earth ball shall conform to the approximate size and shape of the container and shall be placed in the container so that the plant root collar is approximately one (1) inch below the top of the container. Any voids shall be filled at potting time with native soil. The minimum ball size shall be equivalent to ball size for B&B stock. (For plants in plastic or metal containers, the container shall be removed before planting and properly disposed of at no additional cost to the City. For plants in biodegradable pots, the pot shall be slit vertically in at least 3 places prior to backfilling. If roots are crowded or coiled on the bottom, sides, or surface of the root ball, they shall be gently separated from the edges or surface.)

Plant stock to be furnished Bare Root (BR) shall be dug with bare roots protected against drying out by use of moist sphagnum moss or other suitable material and covered with canvas or other suitable material in an approved manner.

Plant stock to be furnished Bare Root Potted (BRP) shall be bare root plants potted by the Contractor in a plantable fiber container of specified size and then placing and compacting the potting mixture backfill so that the root collar and backfill material are one (1) inch below the top of the container. The plants shall be potted prior to May 1st of the year they are to be planted. Only live, healthy, vigorously growing BRP plants will be accepted for planting.

Plants marked "POT" shall be pot grown with a well-established root system. Diameter spread determines standard inside diameter of pot in which they shall be grown for at least three (3) months prior to delivery.

All plants shall be handled so that the roots are adequately protected at all times. During shipment, all plants shall be properly protected by a tarpaulin or other suitable covering. No plant shall be so bound with rope or wire at any time as to damage the bark, break branches, or destroy its natural shape. All balled and burlapped plants which cannot be planted immediately on delivery shall be set on the ground and well-protected with soil or other acceptable material. Bare rooted plants shall be planted or heeled-in trenches immediately upon delivery. If heeled-in, all bundles of plants shall be opened and the plants separated before the roots are covered and care shall be taken to prevent air pockets among the roots. Until planted, all material shall be maintained.

Plants shall be marked for identification and for checking as designated on the plant list. Each bundle of plants and all separate plants shall have legible, waterproof labels securely attached thereto before delivery to the site.

Prior to any excavation, the Contractor shall notify Diggers Hotline at 1-800-242-8511 to determine the location of all electric, gas, water, sewer, oil and other utility lines, including tanks or other sub-surface encumbrances, and precautions shall be taken by the Contractor not to disturb or damage any utility lines. In the event of a conflict of a utility with the planting, the Contractor shall promptly request, in writing, from the Engineer a revised location for plant material.

209.4 Construction Methods.

209.4(a) General.

The spring planting season for all plants is as follows: BR plants shall be planted from the time the frost is out of the ground to bud break; B&B plants shall be planted from the time frost is out of the ground to June 1st; BRP shrubs may be planted from the time frost is out of the ground but prior to July 1st. The normal fall planting season for all plants except evergreens shall begin no earlier than

October 1st. Fall evergreen planting shall be done between August 15th and September 15th. Unless otherwise approved, planting shall not be done where the ground is frozen or when soil is in an unsatisfactory condition for planting.

209.4(b) Delivery and Temporary Storage.

At least forty-eight (48) hours prior to each delivery of plant material to the potting, storing or project site, the Contractor shall notify the Engineer of delivery.

Insofar as practicable, plant stock shall be planted on the day of delivery at the project site. In the event this is not possible, the plant stock shall be temporarily stored by "heeling-in" or by placing in a well-ventilated, cool, moist storage place and shall be adequately protected against drying by the use of moist sphagnum moss, straw or other suitable covering around the roots of BR stock and balls of B&B stock.

Bare root plants, when "heeled-in", shall be placed in a spade depth trench, have their roots fully covered with damp topsoil and be protected from the sun and wind. When "heeled-in", all plants shall be properly cared for by the Contractor. Failure to protect stock shall be cause for rejection of plant material.

209.4(c) Layout of Planting.

The Engineer will designate the location of all trees and shrubs marker stakes or paint marks on the ground. The Engineer shall receive notice 24 hours minimum will be required of Contractor for all plant site selection. The plant location and type will be staked as permanently as possible. The Contractor shall be responsible for maintaining these locations until planting occurs.

209.4(d) Excavation of Plant Holes.

The plant holes shall be centered at the location stake, unless otherwise permitted by the Engineer. Plant holes to be 3 times the ball/pot diameter.

The plant hole, except for Machine Transport (MT) stock, shall be excavated to the minimum dimensions shown on the plans or established by the Engineer, provided, however, that the plant hole shall be large enough to permit placing at least six (6) inches of backfill material around the root system of BR stock and the pots, balls or containers of BRP, B&B, B&P and CG stock. When a minimum size hole is excavated, the hole shall be excavated cylindrical in shape with vertical sides and a flat or saucer-shaped bottom.

Unless soil conditions make it impractical, planting holes for Machine Transport plants shall be done by the tree moving machine and shall be approximately the same size and shape as the soil mass containing the root system of the machine moved plant. The plant shall be dug set to match existing grade, backfilled with screened topsoil and watered in to eliminate all voids.

The topsoil suitable for backfilling shall be kept separate from the excavated subsoil and sod.

When planting on a slope the minimum depth of the plant hole shall be measured from the downward side of the slope at the hole.

209.4(e) Pruning.

Any plants requiring pruning shall be pruned at the planting site as specified by the Engineer. Prior to planting, damaged or broken parts of the fleshy roots shall be cut off smoothly to a point where they are clean and clear of rot, while preserving as much of the root system as possible. When/where specified or directed by the Engineer, for all BR, BRP, B&B, or spaded deciduous plant stock, pruning shall consist of removing only dead, damaged, or broken branching. Pruning shall be done so that the plant retains its natural form and leaving the central leader intact.

Except when heading back, all pruning cuts shall be made at the branch bark ridge and branch collar leaving both branch features intact without leaving stubs or damaging adjacent trunk or branch tissue. When heading back or reducing a branch back to another lateral branch, all pruning cuts shall be made by bisecting the angle between the branch bark ridge and an imaginary line which is perpendicular to the branch being removed. The branch bark ridge must be left intact without leaving a stub and without damaging adjacent branch tissue. Evergreen plants shall not be pruned except to remove dead, damaged, or broken branches. All pruning cuts shall comply with the ANSI A300 current edition. See Part VIII, Standard Plates 2.04 and 2.05 for Proper Pruning Cuts

209.4(f) Anti-Desiccant.

Anti-desiccant, when specified, shall be applied to evergreen plants prior to or at the time of planting and to BRP plants prior to shipment from the storage place. It shall be applied to plants to be transplanted prior to transplanting. The rate and method of application of the emulsion shall be according to the manufacturer's recommendations.

209.4(g) Planting.

All planting of BR, B&B, and CG stock. When a minimum size hole is excavated, the hole shall be excavated cylindrical in shape with vertical sides and a flat or saucer shaped bottom. Scarification of the excavated hole will be required to prevent glazing (as per planting detail).

Bare root plants shall have their roots spread into a natural position, free of bunching, kinking, or circling. All broken or damaged roots shall be cut back to the closest point where they are clean and free of rot. No other root pruning shall be done

For plants in plastic or metal containers, the container shall be removed before planting. For plants in biodegradable pots, the pot shall be slit vertically in at least 3 places prior to backfilling. If roots are crowded or coiled on the bottom, sides, or surface of the root ball, they shall be gently separated from the edges or surface. Ropes, strings, wire baskets, burlap, and other wrappings shall be removed from the top one-half (1/2) of the ball after the plant has been set. The balance of the wrappings may be left intact around the bottom of the ball. For all plants moved with a tree spade, all holes and cavities between the ball and the surrounding soil shall be filled. Glazed planting hole surface shall be sufficiently roughened prior to backfilling. The ball shall be thoroughly watered at planting time.

Plants shall be set with the root flare at the finished grade (root flare shall be determined 1" above the upper-most woody support root). Plants must be centered in the hole and set plumb. Plants shall be set so that they will be at the same depth at the end of the guarantee period.

Planting holes shall be backfilled with excavated soil. Salvaged topsoil shall be placed in layers around the roots or ball. Frozen or muddy soil will not be acceptable suitable backfill material.

Backfilling shall be carefully done in a manner that avoid injury to the roots or ball or disturbing the position of the plant. When holes are approximately two-thirds full, they shall be thoroughly watered to eliminate air pockets. After this initial watering, excavated soil shall be installed to the top of the hole and thoroughly watered. Puddled soil conditions shall be avoided.

Planting areas shall be finish-graded to conform to drawings after full settlement has occurred.

All plants shall be mulched over the root system with a 4 inch layer of shredded hardwood bark mulch immediately after planting. Mulching material shall be pulled back no less than 3" and no more than 6" from the trunk.

All twine rope, transit guards or wrappings, and plant labels secured around the trunk or branches shall be removed after the planting is completed.

209.4(h) Planting Large Caliper Tree Spade Stock.

The grading of the tree pit shall form a saucer at least four (4) inches in depth. Care shall be taken when lowering and raising the tree ball into the hole by use of a sling and an appropriate device as agreed upon by the Engineer. When centering the tree in the hole, the tree trunk is not to be used as the lever device to move the ball, rather some other lever method must be used at the approval of the Engineer. The center of the tree shall be centered within the tree grate to + 1" from the true center of the tree grate to the center of the tree trunk at the finished sidewalk grade.

209.4(i) Water Tubes.

Watering tubes shall not be routinely installed in any tree planting process. When directed by Engineer during the planting process, watering tubes shall be installed by contractor.

Trees installed with tree grates, only when/where specified, shall include the installation of four (4) watering tubes; one in each corner of the tree pit. The top of the watering tube shall be a maximum of six (6) inches below the tree grate surface elevation.

209.4(j) Fertilizer.

When/where specified the Contractor shall furnish and place around trees and shrubs one ounce (1 oz.) root contact packets, place after plant hole has been two-thirds (2/3) backfilled. Number of packets to place shall be as follows: 1 packet - bare root shrubs, 2 packets - bare root trees and balled and burlapped shrubs, 4 packets - B&B trees up to three (3) inch caliper, 6 packets - B&B trees three (3) inch caliper and larger. Trees shall not be routinely fertilized when planted.

209.4(k) Mulching.

After planting operations have been completed, planted areas shall be entirely covered with a layer of mulch three (3-4) inches deep at the rate of nine (9) cubic yards per 1,000 square feet. Mulch shall not come in contact with the trunk. When/where indicated on plan or by Engineer, a 6 oz. non-woven permeable landscape fabric/soil separator shall be placed between mulch and soil.

Where trees are specified with protection, mulch shall be placed over base plate of the protective collar (209.5 e).

For trees in tree grates and when/where specified, washed stone mulch shall be installed in the watering tubes and grate opening. Mulch shall be three (3) inches deep, flush with the underside of the tree grate after settlement and compaction.

Landscape fabric, when/where specified, shall be placed within the layer of washed stone mulch at a depth of 2" below the finish grade of mulch prior to installing the tree grate. The landscape fabric should be cut and installed to the size and shape of the tree grate, including the tree trunk opening. The tree trunk opening of this landscape fabric shall be the same size as the grate opening to facilitate watering and root collar development.

Following installation of the grate, additional stone mulch shall be installed around tree trunk until even with the top of the tree grate.

209.4(l) Wrapping.

Before trees are wrapped, the Engineer shall inspect the plant stock.

When specified to be wrapped, the trunks of trees shall be wrapped with wrapping material overlapping one and one-half inches, starting from the ground line to the lowest main branches. The wrapping shall be secured in at least three places with masking tape, including the top, middle and bottom. The wrapping shall be done as soon as practical after planting as specified by the Engineer.

209.4(m) Protection.

When required, a protective material shall be applied to plants. This shall consist of one of the materials permitted under Subsection 209.5(e) applied or installed according to Special Provisions and Details.

209.4(n) Support Staking.

When specified, trees shall be supported with a stake driven into the ground near the base of the tree to a depth of two (2) to three (3) feet or until sufficiently solid to support the tree, and shall extend upward to about six (6) inches below the lowest main branches. The tree shall be fastened to the stake by means of soft strapping, or banding in such a manner as to avoid injury to the tree. Stakes are to be placed within the mulched area. Plant stakes shall be removed by the Contractor within a one year period subject to the approval of the Engineer.

209.4(o) Disposal of Excess and Waste Material.

All excess excavation, waste materials, or other debris shall be removed and disposed of by the Contractor.

209.5 Backfill Material.

209.5(a) Topsoil.

All plant holes shall be backfilled with excavated soil. Topsoil shall be salvaged from the planting site whenever suitable for reuse as determined by the Engineer. When holes are approximately two-thirds full, they shall be thoroughly watered to eliminate air pockets. Remaining/additional soil to be installed to the top of the hole and watered. Puddled soil conditions shall be avoided. Additional

topsoil shall be of a reasonably fine granulated texture suitable for the purpose and acceptable to the Engineer. Additional topsoil will be supplied by the Contractor as required at no additional cost to the City. Topsoil used as backfill material for plant material to be amended with an acrylamide copolymer soil amendment when/where specified as approved by the Engineer.

The sod from the plant hole excavation may not be used for backfill.

209.5(b) Fertilizer.

Fertilizers when/where specified, shall be of the slow release type contained in polyethylene, perforated bags with micropore holes. Each bag shall contain a minimum of one(1) ounce of soluble fertilizer with an analysis of 16-8-16 per unit or approved equal. The minimum guaranteed analysis shall be total nitrogen 16%, 9% annomical nitrogen, 7% nitrate nitrogen. Available phosphoric acid P2 O5 (from ammonium phosphate) 8%, soluble potash (from potassium chloride) 16%.

209.5(c) Mulch.

Mulch shall consist of shredded or ground hardwood bark or an equivalent material as approved by the Engineer and shall be free of objectionable foreign material. Contractor shall furnish a sample of the mulch that will be used. Where shrubs or perennials/annuals or bulbs are installed in planting bed, shredded or ground hardwood bark shall be used or product approved by the Engineer prior to installation. When/where indicated on plan or by Engineer, a 6 oz. non-woven permeable landscape fabric/soil separator shall be placed between mulch and soil.

209.5(d) Wrapping.

Before trees are wrapped, the Engineer shall inspect the plant stock.

Wrapping, when/where specified, shall consist of a two-ply waterproofed crepe tree wrapping paper, laminated with a layer of pliable asphalt material. The wrap shall tightly cover the entire surface of the trunk, overlapped one and one-half inches in spiral fashion, starting at the base of the tree and extending to the height of the first branches. The wrapping shall be secured in at least three places with masking tape. The contractor will be responsible for removing and disposing of the tree wrap after a one year period.

209.5(e) Protection.

Protection, when/where specified, shall consist of galvanized hardware cloth, extruded aluminum mesh or a durable pre-formed plastic material. The hardware cloth or aluminum mesh, if used, shall have at least three meshes per linear inch and shall be used in conjunction with a steel rod having a minimum size of 3/8 x 48 inches. The plastic material shall be a durable, resilient, preformed plastic spiral acceptable to the Engineer. Such material shall have a natural, earth-tone color. . The contractor will be responsible for removing and disposing of the protection at the end of the guarantee period unless otherwise specified by the Engineer.

209.5(f) Support Staking Materials.

When/where specified, these materials shall consist of such wood or steel stakes, soft straps or banding material as needed to perform the work. Support stakes shall be of solid durable wood approximately two by two inches and of the required length.

In no case shall the strap or banding material extend completely around the tree trunk. Material should be attached loosely enough to allow a small amount of play in the trunk.

The Contractor will be responsible for removing all stakes and straps within a one year period, subject to approval of the Engineer.

209.5(g) Anti-Desiccant.

Anti-desiccant, when/where specified, shall be an approved emulsion which will provide a film over plant surfaces permeable enough to permit transpiration.

209.5(h) Watering Tubes.

Watering tubes shall not be routinely installed as part of any tree planting process. Watering tubes, when specified, shall be six (6) inch diameter perforated Poly (Vinyl Chloride) (PVC) pipe, twenty-four (24) to thirty (30) inches long and shall be filled with a 1-1/2 - 2 inch river-washed stone.

209.5(i) Watering Equipment.

The Contractor shall furnish and have available sufficient watering equipment, including tanks, pumps, hoses, root feeders and incidentals to fully perform all of the watering. Water will be furnished to the Contractor by the City from existing facilities if requested by the Contractor in accordance with Section 107.12 of these Specifications.

209.6 Acceptance and Guarantee.

209.6(a) Acceptance.

Upon completion of all required planting, an inspection of the work will be made by the Engineer. All plants which are dead or found not to be in a normal, healthy condition or do not conform to specifications, in the judgment of the Engineer will not be accepted. All rejected work shall be replaced by the Contractor, including removal and repair of all work affected by the replacement, at no cost to the City.

All replacement plantings are to be selected and tagged by the Engineer prior to being brought to the job site. It is the responsibility of the Contractor to notify the Engineer forty-eight (48) hours prior to any replacement plantings as to what they are to be planting and in what location.

Following the completion of the replacements, a re-inspection will be made prior to final acceptance by the Common Council. The Contractor shall guarantee the plant material under this contract for a period of two (2) years from the date of final acceptance by the Common Council.

209.6(b) Care.

The Contractor shall properly care for all plants from the time of planting until the Payment and Performance Bond are released.

Proper care of plants shall consist of doing such watering, weeding, cultivating, pruning, spraying, securing of braces and guys, wrapping, re-mulching and such other work as may be necessary to keep the plants in a neat appearance and in a healthy growing condition. Street trees shall be pruned by the City Forester. In addition to the waterings required in Subsection 209.4(g), entitled Planting,

additional waterings may be ordered by the Engineer at any time, for the duration of the guarantee period. Should conditions require such waterings, Contractor shall water within three (3) days of notification. The volume of each watering and intervals between waterings shall depend upon weather conditions and soil moisture. Contractor shall monitor weather and soil condition of each planting.

Care must be taken when watering not to wash away mulch and topsoil. Mulch and topsoil displaced must be replaced immediately by the Contractor.

209.6(c) Guarantee.

At any time within the period of the guarantee, the Contractor shall replace any plant which, for any reason, has died or is in a dying condition, or which has failed to flourish in such a manner or to such a degree that its usefulness or appearance has been impaired. Replacement shall include removal and repair of all affected work. The decision of the City as to the necessity of replacing any plants shall be conclusive and binding on the Contractor. No more than two (2) replacements per plant shall be required after acceptance.

All replacement plantings are to be selected and tagged by the Engineer prior to being brought to the job site. It is the responsibility of the Contractor to notify the Engineer forty-eight (48) hours prior to any replacement plantings as to what they are to be planting and in what location.

Prior to the termination of the guarantee period, the Contractor shall request a final inspection by the City. All plants found unacceptable for reasons herein before stated shall be replaced at the first planting season and thereafter the responsibility for such plants or material shall lie with the City, no additional guarantee period will be required for these plantings.

Release of the payment and performance bond by the City shall not be made until after acceptance of the final guarantee replacement by the Contractor.

209.6(d) Contract Time.

Contract time will not be charged when making replacements, unless other contract operations are in progress during said period.

209.7 Method of Measurement.

This work will be measured by the number of plants of each species, variety and size complete in place and accepted in accordance with the terms of the contract.

209.8 Basis of Payment.

The number of plants, furnished and planted, measured as provided above, will be paid for at the contract unit price each for Trees (Species and Size), Shrubs (Species and Size), or Vines (Species and Size), as the case may be, which price shall be payment in full for furnishing, transporting, handling, potting, storing, pruning, placing and replacing plant materials; for all excavation of plant holes, salvaging of topsoil, mixing and backfilling; for furnishing and applying all required fertilizer, mulch, water, wrapping, guys and braces, rodent protection, herbicides and anti-desiccant spray; for removing guys and braces; for disposal of all excess and waste materials; for care; and for furnishing

all labor, tools, equipment and incidentals necessary to complete the work, except topsoil for use in planting, which will be paid for on a cubic yard basis.

ARTICLE 210 - EROSION CONTROL

210.1 Description.

The Contractor shall take all necessary precautions to prevent pollution of streams, lakes, reservoirs and other areas with fuels, oils, bitumen, calcium chloride, or other harmful materials. The Contractor shall conduct and schedule the operations so as to avoid or minimize siltation of streams, lakes, reservoirs and other areas.

The Contractor shall comply with all provisions of the City of Madison Ordinance, Chapter 37, "The Public Stormwater System Including Erosion Control."

Excavated materials and imported backfill materials stored at the project site shall be kept to a minimum and shall be used or removed from the site as soon as practical. Such materials shall be stored in such a manner that will not result in runoff of stockpiled materials into streets or drainage facilities in the event of rain. Excavated materials and imported backfill materials stored on street pavements shall be removed from the street pavements by the end of the work period, not to exceed one work day. Backfilled trenches and other areas shall be left to the level of the adjacent area or slightly below until restored to reduce the potential for erosion. All excess excavated materials and all excess imported backfill materials shall be promptly removed from the site and disposed of.

The Contractor shall monitor each location where water may run off the site and shall provide measures to guard against sediments leaving the site. The Contractor shall have adequate silt fence and/or clear stone for berms and/or bales of hay and/or erosion matting and means of anchoring the same in place available for erosion control as per the plans, special provisions and Standard Detail Drawings or as determined necessary by the Engineer. The type and amount of materials required will be determined by the type and amount of open excavation. The Contractor shall schedule the work so that the amount of open excavation and the stockpiling of construction materials on the job site is minimized for erosion control. Diversion berms or sediment filtration berms shall be constructed and maintained as determined necessary by the Engineer. Clear Stone Berm for Erosion Control shall include the installation, maintenance and removal of a clear stone berm for erosion control in accordance with Standard Detail Drawing 1.05 or as directed in the field by the Engineer. Replacement of preexisting erosion control measures which are disturbed in the course of the work shall be completed promptly following completion of the work on the project causing such disturbance.

When required, the Construction Entrance shall include the installation and maintenance of a clear stone pad with the following characteristics:

1. Minimum forty (40) feet in length;
2. Width as required by equipment (eight (8) feet minimum);
3. Six (6) inches minimum depth;
4. Consist of three (3) inches clear stone;
5. Prevention or clearing of tracking onto roadways;

6. Restoration or repair of any disturbed or damaged area within the immediate limits of the construction entrance including the curb and gutter, sidewalk and pavement.

Tracking of foreign materials (mud, etc.) on street surfaces shall be controlled during the working day as necessary, but no later than the end of the working day, by one or more of the following methods as required:

1. Hand shoveling material off street pavement.
2. Machine removal (such as with endloader or grader), provided that the results are equal to that of hand shoveling.
3. Sweeping material off street pavement.

Terrace Restoration shall include the provision, placement and finish grading of a minimum thickness of 4" of topsoil and the restoration with Shade or Sun Terrace Mix as directed in the field. The seeding work shall conform to the specifications in Article 207 - Seeding.

210.2 Materials.

Erosion Matting provided shall be of the Class and Type specified. The Class and Type requirements listed below match those of the Wisconsin Department of Transportation nomenclature. Products currently listed in the Wisconsin Department of Transportation's Product Acceptability List (PAL) for the Class and Type specified shall be considered to meet the City of Madison's Specifications for these products.

CLASS I Class I erosion mats shall be a light-duty, organic erosion control revegetation mat (ECRM). Non-organic netting is allow for some Class I matting. Class I mat shall have an expected working duration of a minimum of six (6) months. There are three Types of Class I erosion mat.

TYPE URBAN & TYPE A shall have a minimum Permissible Shear Stress of 1.0 lbs/ft² (50 Pa).

TYPE B shall have a minimum Permissible Shear Stress of 1.5 lbs/ft² (70) Pa.

CLASS II Class II erosion mats shall be long lasting, organic ECRM mats. Class II mat shall have an expected working duration of a minimum of three (3) years. There are three Types of Class II erosion mats.

TYPE A is a jute fiber mat. This type of matting shall only be used to reinforce sod and shall conform with Section 628.2.1 of the Wisconsin Department of Transportation Standard Specifications.

TYPE B shall have a Minimum Permissible Shear Stress of 2.0 lbs/ft² (95 Pa). Type B mat may utilize plastic netting in its construction.

TYPE C shall have a Minimum Permissible Shear Stress of 2.0 lbs/ft² (95 Pa). Type C shall be 100% organic including all netting used in its construction.

CLASS III Class III erosion mat shall be a 100% synthetic mat which shall be UV stabilized. There are four Types of Class III erosion mat.

TYPE A is an ECRM mat and shall have a Minimum Permissible Shear Stress of 2.0 lbs/ft² (95 Pa).

TYPE B is a Turf Reinforcement Mat (TRM) and shall have a Minimum Permissible Shear Stress of 2.0 lbs/ft² (95 Pa).

TYPE C is a TRM and shall have a Minimum Permissible Shear Stress of 3.5 lbs/ft² (170 Pa).

TYPE D is a TRM and shall have a Minimum Permissible Shear Stress of 5.0 lbs/ft² (240 Pa).

Note: When Class III, Types B, C or D are used, the affected areas shall be seeded and fertilized but not mulched. The affected area shall then have Class I matting installed over the affected area. The seeding and additional matting are not included in the price of the Class III mat.

210.3 Construction Methods.

Erosion mat shall be installed in compliance with the Standard Plate "EROSION MAT" in the City of Madison Standard Specifications for Public Works Construction and/or in compliance with the manufacture's specifications. Where any discrepancy exists between installation methods called out on the Standard Plate and the manufacture's specifications, the Construction Engineer shall have the final authority to specify the installation method used.

210.4 Method of Measurement.

Silt fence and hay bales shall be measured by the linear foot in place. Erosion matting shall be measured by the square yard in place.

Clear Stone Berm for Erosion Control and Construction Entrance shall be measured as a completed unit as installed, maintained and removed in the field. The quantity of clear stone required for these items shall be compensated under the clear stone bid item. The Contractor shall furnish and deliver to the Engineer a ticket with each load showing the net weight of the load of clear stone. All tickets for materials delivered to a City of Madison project shall be presented to the City representative on the project within twenty-four (24) hours after delivery of the materials to the project. Tickets presented after the time specified may be rejected due to inability to substantiate actual use of the materials on the project. If the contract does not include a bid item for clear stone, then all of the Construction Entrance requirements shall be considered incidental to the Construction Entrance item. Any topsoil, seed and mulch required for restoration of the site at the entrance shall be considered incidental to the Construction Entrance item.

The cost of removing foreign materials (mud, etc.) tracked on street surfaces shall be considered incidental to other items in the contract.

Terrace Restoration shall be measured by the square yard or trench foot as specified in the contract.

When the contract does not include a separate contract item for Erosion Control then all the work hereinbefore prescribed, required and performed will not be separately measured for payment, but will be considered incidental to other items in the contract.

210.5 Basis of Payment.

The linear foot of silt fence and hay bales, measured as provided above, shall be paid for at the contract unit price per linear foot, which price shall be full compensation for furnishing all materials; for constructing, reconstructing, erecting, re-erecting, maintaining and removing; and for all labor, tools, equipment and incidentals necessary to complete the work.

The area of erosion matting, measured as provided above, shall be paid for at the contract unit price per square yard for erosion matting, which price shall be full compensation for furnishing all materials; for constructing, reconstructing, maintaining and anchoring; and for all labor, tools, equipment and incidentals necessary to complete the work. Any matting installed incorrectly shall result in all matting be paid at half the contract price. Incorrectly installed matting shall be defined as matting which is not installed in compliance with the conditions as laid out in these standard specifications.

The quantity of clear stone for erosion control berms, measured as provided above, shall be paid at the contract unit price per tone for clear stone. The quantity of stone shall be measured as described above and compensated for under the clear stone bid item.

Where silt fence or hay bales are not listed as an item on which to submit unit prices, it shall be understood and agreed that the Contractor shall be paid two dollars and fifty cents (\$2.50) per linear foot of silt fence or hay bales furnished, installed and maintained in accordance with these Specifications.